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Air Title V Operating Permit (AOP) - Renewal

version 2.5

(Submission #: HQB-0MG5-V1J47, version 2)

Details

Submission ID HQB-0MG5-V1J47

Status In Process

Form Input

Form Instructions

In accordance with 33.1-15-14-04.c. of the North Dakota Air Pollution Control Rules, a Title V permit renewal application must be submitted to the Department at least six months, but no more than eighteen months, prior to the expiration date. Permit renewal applications are incomplete unless all information requested in SFN 52824 is supplied. The current Title V permit will be the baseline reference for a renewal. The requirements (40 CFR 70.5(c) & NDAC 33.1-15-14-06.4.c) to include a citation and description of all applicable requirements and a description of or reference to any applicable test method for determining compliance with each applicable requirement may be met by accomplishing either or both of the following: 1) provide an annotated (red-lined) copy of the current permit indicating all changes needed to reflect the current facility configuration, applicable requirements and test methods; 2) provide a narrative that conveys all changes needed to the current permit to reflect the current facility configuration, all applicable requirements and test methods.

FOR ACID RAIN UNITS ONLY Submit with the Title V permit renewal application all Acid Rain renewal applications (the Acid Rain Permit Application, the Phase II NOx Compliance Plan, and if applicable, the Phase II NOx Averaging Plan).

When completing the online application, if uploaded files are provided in each section (when indicated), do not include those same files in the General Document Upload/File Upload section. If uploading the application files in the General Document Upload/File Upload section, only fill out the required (asterisked) sections of the online application.

Section A - Permit Information

Permit Number

AOP-28417

Permit Version

1

Issue Date

09/22/2020

Expiration Date

09/22/2025

Permittee

Company Name

Hess North Dakota Pipelines LLC

<u>Address</u>

10384 - 68th St NW

Tioga, ND 58852-0459

United States

4/1/2025 12:23:35 PM Page 2 of 8

Responsible Official

Prefix

Mr.

First Name Last Name Charles Tack

Title

Director of Midstream Operations

Phone Type Number Extension

Business 7016646221

Email

kashif.malik@hess.com

Address

1501 Mckinney St Houston, ND 77010

United States

Contact Person for Air Pollution Matters

Prefix

Mr.

First Name Last Name Kashif Malik

Title

NONE PROVIDED

Phone Type Number Extension

Business 7134964054

Email

kashif.malik@hess.com

Address

1501 Mckinney St Houston, ND 77010

United States

Section B (Part 1) - Facility Information

Facility Name

Hess North Dakota Pipelines LLC - Hawkeye Gas Facility

Have you added, removed, or made any modifications to equipment since your last operating permit issuance?

Is this source subject to Title IV Acid Rain regulations?

No

Is this a portable source?

No

Facility Location

NW 1/4, NW 1/4, Sec. 35, T153N, R95W

Charlson, ND 58763

United States

County

McKenzie

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Facility Location:

48.03762300000000,-102.8679920000000

NW 1/4, NW 1/4, Sec. 35, T153N, R95W, Charlson, ND

Section B (Part 2) - Additional Location Information

Legal Description of Facility Site

Qtr Qtr	Qtr	Section	Township	Range
NW	NW	35	153N	95W

Land area at facility site (indicate whether measurement is in acres or sq. ft.)

NONE PROVIDED

MSL elevation at facility

NONE PROVIDED

Section C - Nature of Business

General Nature of Business

Describe Nature of Business	NAICS Code	SIC Code
Compressor Station	211130-Natural Gas Extraction	1311

Actual Start of Construction Date

NONE PROVIDED

Actual End of Construction Date

NONE PROVIDED

Facility Startup Date

NONE PROVIDED

Section D - Process Equipment Information (1 of 1)

Emission Unit -

Emission Unit ID

NONE PROVIDED

Emission Unit Description

NONE PROVIDED

Emission Point ID

NONE PROVIDED

Emission Point Description

NONE PROVIDED

Emission Process Description

NONE PROVIDED

Emission Unit Status

NONE PROVIDED

Applicable PTCs

PTC Number

Applicable Federal Air Programs

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Program Code

Applicable State Regulations

Regulation

Emission Unit form

Download the emission unit form linked here, complete it, and upload it to this application using the attachment control below.

When completing the online application, if uploaded files are provided in each section (when indicated), do not include those same files in the General Document Upload/File Upload section. If uploading the application files in the General Document Upload/File Upload section, only fill out the required (asterisked) sections of the online application.

EMISSION UNIT FOR TITLE V PERMIT TO OPERATE (SFN61006)

Attach Emission Unit Form

Renewal Form SFN52824 signed 3.21.25.pdf - 03/21/2025 11:44 AM

Comment

NONE PROVIDED

Section F - Facility-Wide Applicable Regulations and Potential to Emit (PTE)

Applicable Federal Air Programs

Program Code]
Title V Permits	

Applicable State Regulations

7 pprioable state (togalations	Regulation
33.1-15-02-04. Ambient air quality standards.	

Potential to Emit (PTE)

Pollutant	Tons Per Year Without Fugitives	Tons Per Year With Fugitives
NOx	113.87	113.87
СО	115.31	115.31
VOCs	126.01	153.36
SO2	0.94	0.94
PM	8.00	8.00
PM10	8.00	8.00
PM2.5	8.00	8.00
Total HAPs	18.05	21.10

Emission Calculations Document Upload

Using the attachment control below, upload emission calculations documents.

When completing the online application, if uploaded files are provided in each section (when indicated), do not include those same files in the General Document Upload/File Upload section. If uploading the application files in the General Document Upload/File Upload section, only fill out the required (asterisked) sections of the online application.

Attach Emission Calculations Documents

Hawkeye Emissions Calculation PTE.pdf - 03/31/2025 02:12 PM

Comment

NONE PROVIDED

Section G - Compliance Schedule

Will your facility be in compliance with all applicable requirements effective at the time of permit issuance? Yes

4/1/2025 12:23:36 PM Page 5 of 8

Will your facility be in compliance with all applicable requirements effective after the time of permit issuance? Yes

Section H - Flexible Permits

Are you requesting a flexible permit?

No

Section I - Compliance Assurance Monitoring (CAM)

To determine if your facility is subject to CAM, review the information provided at the following link. Compliance Assurance Monitoring (CAM) Guidance

Is the facility identified in this application in compliance with applicable monitoring and compliance certification requirements?

Yes, the facility IS in compliance with applicable monitoring and compliance certification requirements.

Section K - Redline Permit Upload

Use the attachment control below to upload a redline version of your existing permit document, showing any changes.

When completing the online application, if uploaded files are provided in each section (when indicated), do not include those same files in the General Document Upload/File Upload section. If uploading the application files in the General Document Upload/File Upload section, only fill out the required (asterisked) sections of the online application.

Attach redline version of permit here

Hawkeye Title V Renewal Application.pdf - 03/31/2025 02:11 PM

Comment

NONE PROVIDED

Section L - General Document Upload

File Upload

Use the attachment control below to upload any other information necessary for application review, such as plot plans, process diagrams, maps, etc.

When completing the online application, if uploaded files are provided in each section (when indicated), do not include those same files in the General Document Upload/File Upload section. If uploading the application files in the General Document Upload/File Upload section, only fill out the required (asterisked) sections of the online application.

Attachments

NONE PROVIDED

Comment

NONE PROVIDED

Additional Forms

NONE PROVIDED

Attachments

Date	Attachment Name	Context	User
3/31/2025 2:12 PM	Hawkeye Emissions Calculation PTE.pdf	Attachment	Kashif Malik
3/31/2025 2:11 PM	Hawkeye Title V Renewal Application.pdf	Attachment	Kashif Malik

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Date	Attachment Name	Context	User
3/21/2025 11:44 AM	Renewal Form SFN52824 signed 3.21.25.pdf	Attachment	Kashif Malik

Status History

	User	Processing Status
3/31/2025 2:07:17 PM	Kashif Malik	Draft
3/31/2025 2:14:22 PM	Kashif Malik	Signing
3/31/2025 2:14:23 PM	Kashif Malik	Submitting
3/31/2025 2:15:54 PM	Kashif Malik	Submitted
3/31/2025 2:16:02 PM	Kashif Malik	In Process

Audit

Event	Event Description	Event By	Event Date
Submission Locked	Submission Locked	Schneider, Kyla K.	3/28/2025 1:35 PM
Submission Unlocked	Submission Unlocked	Schneider, Kyla K.	3/28/2025 1:47 PM
Submission Locked	Submission Locked	Schneider, Kyla K.	4/1/2025 12:23 PM

Revisions

Revision	Revision Date	Revision By
Revision 1	3/11/2025 8:53 AM	Kashif Malik
Revision 2	3/31/2025 2:07 PM	Kashif Malik

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Agreements and Signature(s)

SUBMISSION AGREEMENTS

- I am the owner of the account used to perform the electronic submission and signature.
- I have the authority to submit the data on behalf of the facility I am representing.
- I agree that providing the account credentials to sign the submission document constitutes an electronic signature equivalent to my written signature.
- I have reviewed the electronic form being submitted in its entirety, and agree to the validity and accuracy of the information contained within it to the best of my knowledge.

I certify under penalty of law that the enclosed documents and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information sub mitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information sub mitted is, to the best of my knowledge and belief, true, accurate, and complete. I also certify that the source(s) identified in this application is/are in compliance with all applicable requirements except those requirements for which a compliance schedule has been submitted in the Compliance Schedule Form or Compliance Schedule Section of the application. I understand that failure to comply with any term of a compliance schedule is considered to be a violation of regulation NDAC 33.1-15-14-06.1.e. The source will continue to comply with the current applicable requirements with which it is in compliance. The source will meet, on a timely basis, any applicable requirement, which becomes effective during the permit term. The source is properly implementing any required risk management plan in accordance with section 112(r) of the federal clean air act, if appropriate.

I certify, as the Responsible Official, that I have read and understood the above requirements and conditions applicable to my source/facility and that the information and attachments provided in this application are true, accurate, and complete to the best of my knowledge." Further, I agree to comply with the provisions of Chapter 23.1-06 of the North Dakota Century Code and all rules and regulations of the Department, or revisions thereof. I also understand a permit is nontransferable and, if granted a permit, I will promptly notify the Department upon sale or legal transfer of this permitted establishment.

Note: This certification must be signed by a "responsible official" as defined in NDAC 33.1-15-14-06.1.

Signed By

Kashif Malik on 03/31/2025 at 2:14 PM

4/1/2025 12:23:40 PM Page 8 of 8



March 20, 2025

Mr. David Stroh North Dakota Department of Environmental Quality 4201 Normandy Street Bismarck, ND 58503

> Re: Title V Renewal Application Hawkeye Gas Facility

Dear Mr. Stroh,

Hess North Dakota Pipeline LLC ("Hess") owns and operates the Hawkeye Gas Facility in McKenzie County, North Dakota. Emission sources at Hawkeye Gas Facility are authorized under Permit to Construct (PTC) 14080. The facility operates under Title V permit AOP-28417 v1.0 which was issued by NDDEQ on September 25, 2020.

Pursuant to Section 33.1-15-14-06.6c of the North Dakota Air Pollution Control Rules, a Title V permit renewal application must be submitted to the Department at least six months, but no more than eighteen months, before the expiration date.

Hess hereby submits a renewal application for Hawkeye Gas Facility Title V permit AOP-28417. Appendix A of the application includes a summary of applicable federal and state rule applicability. Appendix B includes the Potential to Emit emission calculations and Appendix C includes the applicable Title V permit application forms.

As part of this renewal application, Hess is updating the emission unit name, emission unit description, and emission point name for the following sources in the Title V permit:

Old Emission	New Emission	New Emission Unit	Old Emission	New Emission
Unit Name	Unit Name	Description	Point Name	Point Name
CE-1	REFRIG # 1	Refrigeration Compressor #1 Engine	1	S-758435
CE-2	REFRIG # 2	Refrigeration Compressor #2 Engine	2	S-758535
CE-3	FLASH # 3	Flash Gas Compressor #3 Engine	3	S-758335
CE-4	FLASH # 1	Flash Gas Compressor #1 Engine	4	S-758135

Old Emission Unit Name	New Emission Unit Name	New Emission Unit Description	Old Emission Point Name	New Emission Point Name
CE-5	FLASH # 2	Flash Gas Compressor #2 Engine	5	S-758235
CE-6	INLET #4	Inlet Gas Compressor #4 Engine	6	S-752435
CE-7	INLET # 5	Inlet Gas Compressor #5 Engine	7	S-752535
CE-8	INLET # 1	Inlet Gas Compressor #1 Engine 8		S-752135
CE-9	INLET # 2	Inlet Gas Compressor #2 Engine	let Gas Compressor #2	
CE-10	INLET # 3	Inlet Gas Compressor #3 Engine	10	S-752335
BH-11	H-756125	Building Heater #1	11	H-756125
BH-12	H-756325	Building Heater #3	12	H-756325
BH-13	H-756225	Building Heater #2	13	H-756225
LH-14	H-756011	FG Line Heater	14	H-756011
GH-15	D-754005	EG Reboiler/Heater	15	D-754005
IC-16	EG-DHYUNIT	Ethylene Glycol Dehydration Unit	16	ТО
FL-17	FLARE	Process/Emergency Flare (S-755004)	17	FLARE
ST-18	SLOPST	Slop Storage Tanks (TK-751115)	18	ТО
ST-19	SLOPST	Slop Storage Tanks (TK-751215)	19	ТО
ST-20	OILST	Oil Storage Tank TK-751119	20	TO
ST-21	OILST	Oil Storage Tank TK-751219	21	TO
ST-22	WTRST	Water Storage Tank (TK-751006)	22	ТО
EG-23	EMGGENENG1	Standby Generator Emergency Engine #1	23	EG-23
EG-24	EMGGENENG1	Standby Generator Emergency Engine 2	24	EG-24

In addition to renaming emission sources, Hess request the following new emission sources to be added to the Title V permit:

Emission Unit Name	Emission Unit Description	Emission Point Name
MeOHST	Methanol Storage Tank (TK-756001)	MeOHST
LOADCOND	Truck Loading - Condensate	LOADCOND
LOADPRDWTR	Truck Loading - Produced Water	LOADPRDWTR
FUG	Fugitives	FUG

Hess will also be submitting a revision to the Permit to Construct (PTC14089) with the revised Potential to Emit emission calculation and incorporation of emission sources in the table above.

Please contact me at (832) 690-6990 or kashif.malik@hess.com, if you have any questions or need additional information on this permit application.

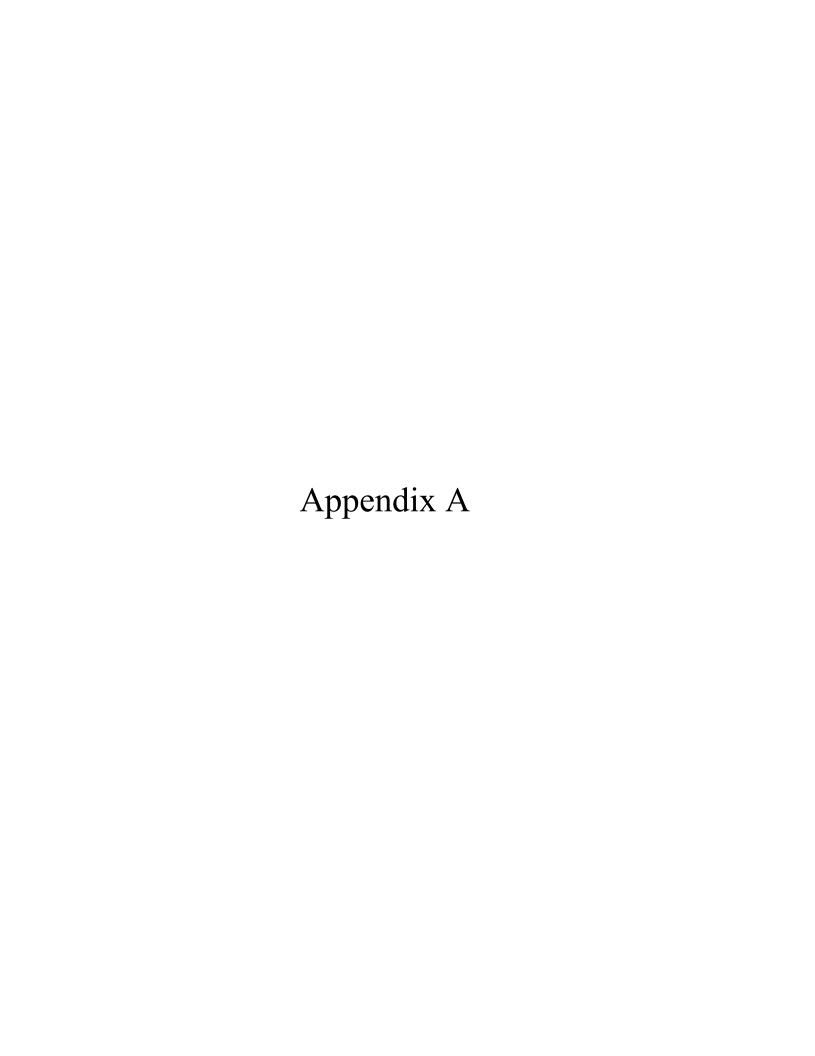
Sincerely,

HESS Corporation

Advisor EHS

Environment & Regulatory

Kashif Malik



Federal Rule Applicability

Operations at Hawkeye Gas Facility are consistent with the goal of protecting the public health, welfare, and physical property of the people, as outlined below.

NSPS - NDAC § 33.1-15-12

Subpart Kb - Standards of Performance for Volatile Organic Liquid Storage Vessels

Slop Storage Tanks (TK-751115 & TK-751215), Oil Storage Tanks (TK-751119 & TK-751219), Water Storage Tank (TK-751006), and Methanol Storage Tank (TK-756001) commenced construction after July 23, 1984, and before October 4, 2023. These storage tanks have storage capacities of less than 75 m³ (19,800 gallons). Therefore, the provision of NSPS Kb does not apply to these storage tanks.

Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines

Inlet Gas Compressor Engines (1-5), Flash Gas Compressor Engines (1-3), and Refrigeration Compressor Engines (1-2) commence construction after July 1, 2008, and will be subject to the applicable requirement of NSPS JJJJ.

The two emergency generator engines (1-2) commence construction after January 1, 2009, and will be subject to the applicable requirement of NSPS JJJJ. Hawkeye will comply with §60.4243(d) for the generator engines to be considered emergency engines.

Subpart OOOO: Crude Oil and Natural Gas Facilities for which Construction, Modification, or Reconstruction Commenced After August 23, 2011, and on or Before September 18, 2015

Hawkeye Gas Facility has ten reciprocating compressors that were constructed after August 23, 2011, and on or before September 18, 2025, and will be subject to NSPS OOOO applicable requirements for reciprocating compressor affected facility.

The Hawkeye Gas Facility includes two slop storage tanks and oil storage tanks, Water Storage Tank, and Methanol Storage Tank. Each of these storage tanks has the potential VOC emissions of less than 6 tons per year without any control and will not be a storage tank affected facility under §60.5365(e). In addition, the vapors from these storage tanks are recovered and routed back to the process through a vapor recovery unit (VRU). The thermal oxidizer (TO) is a backup control device for the VRU (PK-753101).

NESHAP - NDAC § 33.1-15-13

There are no facilities addressed in this application that are subject to these regulations.

NESHAPS for Source Categories - NDAC § 33.1-15-22

Subpart HH-National Emissions Standards for Hazardous Air Pollutants for Oil and Natural Gas Production Facilities

MACT Subpart HH applies to emission points at oil and natural gas production facilities that are major or area sources of hazardous air pollutants (HAP) that process, upgrade, or store either hydrocarbon liquids or natural gas before the point at which natural gas enters the natural gas transmission and storage source category or is delivered to an end user.

The Hawkeye Gas Facility is an area source of HAP and includes ethylene glycol dehydration unit and storage vessels with potential flash emissions.

According to §63.670(b)(2) for area sources, the affected source includes each tri-ethylene glycol (TEG) dehydration unit located at an oil and natural gas production facility. Since Hawkeye Gas Facility is an area source of HAP and includes an ethylene glycol (EG) dehydration unit, it is not an affected facility and MACT HH provisions do not apply. In addition, the glycol dehydrator unit reboiler vents to a thermal vapor incinerator (TO) with controlled benzene emissions of less than 0.90 megagrams per year.

The storage tank VOC flash emissions, in addition to the standing, working and breathing losses are controlled by a vapor recovery unit with the thermal vapor incinerator as a backup. Storage vessels at the Hawkeye Gas Facility are not an affected source under MACT HH because the facility is an area source of HAP.

Subpart ZZZZ—National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (RICE)

Inlet Gas Compressor Engines (1-5), Flash Gas Compressor Engines (1-3), Refrigeration Compressor Engines (1-2), and Emergency Generator Engines (1-2) are considered new stationary RICE located at an area source that commenced construction after June 12, 2006. According to §63.6590(c) new or reconstructed stationary RICE at an area source meets the requirement of MACT ZZZZ by meeting the requirements of 40 CFR part 60 subpart IIII, for compression ignition engines or 40 CFR part 60 subpart JJJJ, for spark ignition engines.

The engines at the Hawkeye Gas Facility are subject to NSPS Subpart JJJJ. These new stationary RICE located at an area source meet the requirements of the RICE MACT by meeting the requirement of NSPS Subpart JJJJ. No further requirements apply for engines under this part.

State Rule Applicability

NDAC § 33.1-15-03 - Restrictions of Emission of Visible Air Contaminants.

Each of the combustion sources at the Hawkeye Gas Facility complies with the opacity limit of twenty percent except that a maximum of forty percent opacity is permissible for not more than one six-minute period per hour.

The Process/Emergency Flare at the Hawkeye Gas Facility complies with the opacity limit of twenty percent except that a maximum of sixty percent opacity is permissible for not more than one six-minute period per hour.

NDAC § 33.1-15-07 - Control of Organic Compounds Emissions

Slop Storage Tanks (TK-751115 & TK-751215), Oil Storage Tanks (TK-751119 & TK-751219), Water Storage Tank (TK-751006), and Methanol Storage Tank (TK-756001) have capacities greater than one thousand (1,000) gallons and are equipped with a submerged fill pipe during filling operations.

Loading facilities at Hawkeye Gas Facility handle less than twenty thousand gallons per day and do not have to meet emissions control requirements under this section.

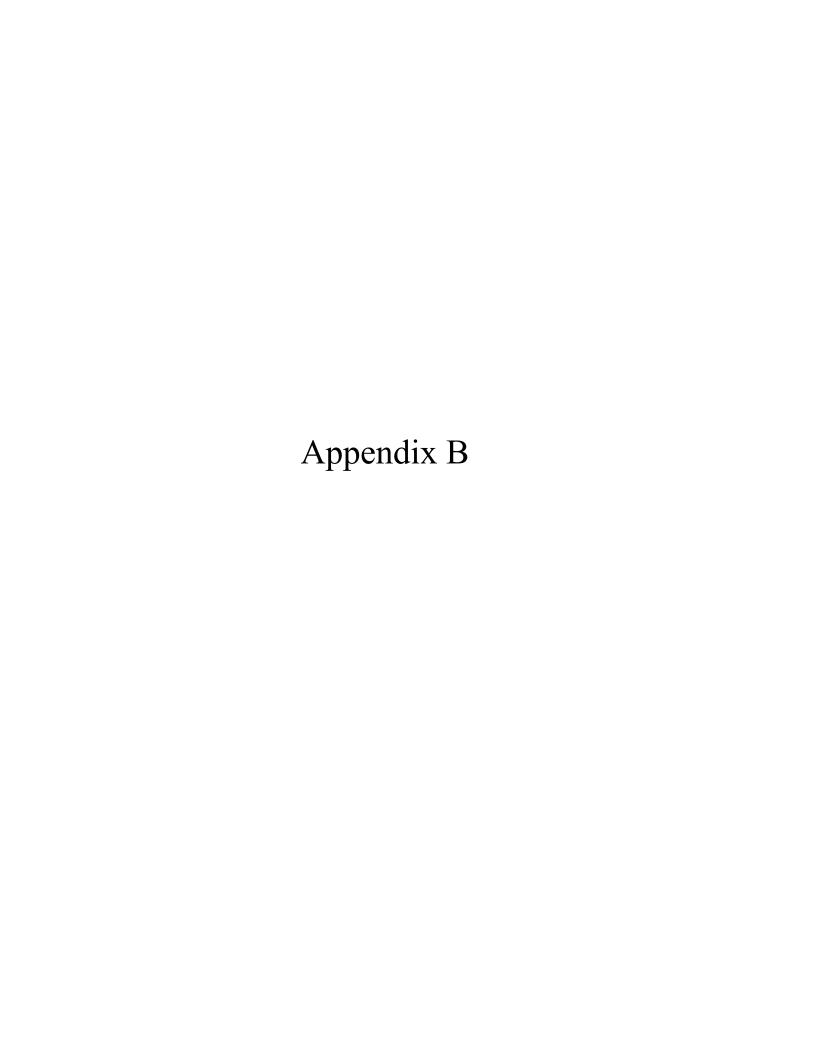
The Process/Emergency Flare at the Hawkeye Gas Facility is equipped and operated with an automatic igniter or a continuously burning pilot.

NDAC § 33.1-15-08 - Control of Air Pollution from Vehicles and Other Internal Combustion Engines

The natural gas-fired engines at the Hawkeye Gas Facility operate in compliance with this requirement in this chapter.

NDAC § 33.1-15-17 - Restriction of Fugitive Emissions

The Hawkeye Gas Facility operates in compliance with this requirement in this chapter.



Potential to Emit Calculation

Company: Unit or Station: Hess North Dakota Pipelines LLC Hawkeye Gas Facility

Emission Unit	Emission Unit Description	Emission Point	PM	PM10	PM2.5	SO2	NOX	со	voc
REFRIG # 1	Refrigeration Compressor #1 Engine	S-758435	0.57	0.57	0.57	0.03	6.66	2.26	3.20
REFRIG # 2	Refrigeration Compressor #2 Engine	S-758535	0.57	0.57	0.57	0.03	6.66	2.26	3.20
FLASH # 3	Flash Gas Compressor #3 Engine	S-758335	0.16	0.16	0.16	0.01	3.86	3.86	1.39
FLASH # 1	Flash Gas Compressor #1 Engine	S-758135	0.29	0.29	0.29	0.02	3.33	1.20	1.86
FLASH # 2	Flash Gas Compressor #2 Engine	S-758235	0.29	0.29	0.29	0.02	3.33	1.20	1.86
INLET # 4	Inlet Gas Compressor #4 Engine	S-752435	0.66	0.66	0.66	0.04	8.56	3.25	5.48
INLET # 5	Inlet Gas Compressor #5 Engine	S-752535	0.66	0.66	0.66	0.04	8.56	3.25	5.48
INLET # 1	Inlet Gas Compressor #1 Engine	S-752135	1.32	1.32	1.32	0.08	17.12	6.51	10.96
INLET # 2	Inlet Gas Compressor #2 Engine	S-752235	1.32	1.32	1.32	0.08	17.12	6.51	10.96
INLET # 3	Inlet Gas Compressor #3 Engine	S-752335	1.32	1.32	1.32	0.08	17.12	6.51	10.96
EMGGENENG1	Standby Generator Emergency Engine #1	EMGGENENG1	0.01	0.01	0.01	0.0004	0.37	0.74	0.19
EMGGENENG2	Standby Generator Emergency Engine #2	EMGGENENG2	0.01	0.01	0.01	0.0004	0.37	0.74	0.19
H-756125	Building Heater #1	H-756125	0.08	0.08	0.08	0.01	1.03	0.87	0.06
H-756325	Building Heater #3	H-756325	0.08	0.08	0.08	0.01	1.03	0.87	0.06
H-756225	Building Heater #2	H-756225	0.15	0.15	0.15	0.01	1.93	1.62	0.11
H-756011	FG Line Heater	H-756011	0.04	0.04	0.04	0.003	0.54	0.45	0.03
D-754005	EG Reboiler/Heater	D-754005	0.05	0.05	0.05	0.004	0.64	0.54	0.04
EG-DHYUNIT	Ethylene Glycol Dehydration Unit	ТО	0.13	0.13	0.13	0.030	1.19	5.87	0.96
то	Thermal Oxidizer	ТО	0.30	0.30	0.30	0.033	2.68	13.22	0.14

Potential to Emit Calculation

Company: Unit or Station: Hess North Dakota Pipelines LLC Hawkeye Gas Facility

Emission Unit	Emission Unit Description	Emission Point	PM	PM10	PM2.5	SO2	NOX	со	voc
SLOPST	Slop Storage Tanks (TK-751115 & TK- 751215)	VRU TO							
OILST	Oil Storage Tank (TK-751119 & TK- 751219)	VRU TO	-	-	-	-	-	-	0.22
WTRST	Water Storage Tank (TK-751006)	VRU TO							
MeOHST	Methanol Storage Tank (TK-756001)	VRU TO							
LOADCOND	Truck Loading - Condensate	LOADCOND	-	-	-	-	-	-	0.15
LOADPRDWTR	Truck Loading - Produced Water	LOADPRDWTR	-	-	-	-	-	-	0.03
FUG	Fugitives	FUG	-	-	-	-	-	-	27.65
FLARE	Process/ Emergency Flare (S-755004)	FLARE	-	-	-	0.42	11.76	53.59	68.21
Total Fac	cility Emissions (Inclu	ıding HAPS)	8.00	8.00	8.00	0.94	113.87	115.31	153.36

Potential to Emit Calculation

Company: Unit or Station: Hess North Dakota Pipelines LLC Hawkeye Gas Facility

			Hazardo	ous Air Pollutan	t (HAP)					
Emission Unit	Emission Point	Formaldehyde	Acetaldehyde	Acrolein	Benzene	Methanol	Hexane	Toluene	Xylene	Octanes
REFRIG # 1	S-758435	0.22	0.09	0.16	0.03	0.01	0.14	0.02	0.01	-
REFRIG # 2	S-758535	0.29	0.19	0.02	0.03	0.01	0.004	0.02	0.01	-
FLASH # 3	S-758335	0.22	0.05	0.04	0.03	0.05	0.00	0.01	0.003	-
FLASH # 1	S-758135	0.01	0.07	0.031	0.013	0.004	0.013	0.01	0.01	-
FLASH # 2	S-758235	0.30	0.08	0.004	0.013	0.009	0.63	0.01	0.01	-
INLET # 4	S-752435	1.62	0.22	0.04	0.03	0.04	0.08	0.03	0.01	-
INLET # 5	S-752535	1.36	0.18	0.11	0.03	0.01	0.11	0.03	0.01	-
INLET # 1	S-752135	0.83	0.53	0.004	0.06	0.004	0.004	0.05	0.02	-
INLET # 2	S-752235	2.19	0.04	0.33	0.06	0.004	0.05	0.05	0.02	-
INLET # 3	S-752335	1.93	0.35	0.03	0.06	0.03	0.14	0.05	0.02	-
EMGGENENG1	EMGGENENG1	0.01	0.002	0.002	0.001	0.002	0.00	0.00	0.00	-
EMGGENENG2	EMGGENENG2	0.01	0.002	0.002	0.001	0.002	0.00	0.00	0.00	-
H-756125	H-756125	0.001	0.00	0.00	0.00	0.00	0.02	0.00	0.00	-
H-756325	H-756325	0.001	0.00	0.00	0.00	0.00	0.02	0.00	0.00	-
H-756225	H-756225	0.001	0.00	0.00	0.00	0.00	0.03	0.00	0.00	-
H-756011	H-756011	0.00	0.00	0.00	0.00	0.00	0.01	0.00	0.00	-
D-754005	D-754005	0.00	0.00	0.00	0.00	0.00	0.01	0.00	0.00	-
то	то	-	-	-	0.13	0.001	0.03	0.02	-1	-
S-755004	S-755004	-	-	-	0.26	-	2.45	0.24	0.45	0.68
FUG	FUG	-	-	-	0.02	2.74	0.28	0.004	0.003	0.003
Total HAP	21.10	8.99	1.79	0.79	0.75	2.92	4.02	0.56	0.58	0.68

Engines Potential to Emit Calculation

	SEC 35-153-95					
COUNTY	McKENZIE CO. ND HAWKEYE					
PERMIT NUMBER	AOP-28417	AOP-28417	AOP-28417	AOP-28417	AOP-28417	AOP-28417
EMISSION UNIT	REFRIG # 1	REFRIG # 2	FLASH # 3	FLASH # 1	FLASH # 2	INLET # 4
EQUIPMENT NUMBER	EN-758411	EN-758511	EN-758311	EN-758111	EN-758211	EN-752401
MANUFACTERS NAME	CATERPILLAR	CATERPILLAR	CATERPILLAR	CATERPILLAR	CATERPILLAR	CATERPILLAR
MODEL NUMBER	3516ULB	3516ULB	CG137-8	3508 LE	3508 LE	3606 LE
TYPE OF DRIVER	4SLB	4SLB	4SRB	4SLB	4SLB	4SLB
HORSE POWER (BHP)	1380	1380	400	690	690	1775
@RPM	1400	1400	1800	1400	1400	1000
BTU PER CUBIC FOOT	1020	1020	1020	1020	1020	1020
PRIMARY FUEL TYPE	NATURAL GAS					
BSFC (BTU/HP-HR; HHV BASIS)	9500	9500	9522	9470	9470	8454
CALC. MMBTU PER YEAR	114843.60	114843.60	33365.09	57240.47	57240.47	131451.25
CALC. MSCF PER YEAR	112591.76	112591.76	32710.87	56118.11	56118.11	128873.77
CALC. MMSCF PER YEAR	112.59	112.59	32.71	56.12	56.12	128.87
CALC. MINISCH PER TEAR	112.55	112.55	32.71	30.12	30.12	120.07
SCHEDULE OF OPERATION						
Hours Per Day	24	24	24	24	24	24
Days Per Week	7	7	7	7	7	7
Weeks Per Year	52	52	52	52	52	52
Weeks Fel Teal	32	32	32	32	32	32
Actual Hours	8760	8760	8760	8760	8760	8760
Actual Hours	8700	8700	8700	8700	8700	8700
AIR CONTAMINANTS FROM						
STACK EMISSIONS						
Particulate (AP-42)						
EF (lb/MMBtu)	9.99E-03	9.99E-03	9.50E-03	9.99E-03	9.99E-03	9.99E-03
Pounds Per Hour (Avg)	1.31E-01	1.31E-01	3.62E-02	6.53E-02	6.53E-02	1.50E-01
Tons Per Year	5.73E-01	5.73E-01	1.58E-01	2.86E-01	2.86E-01	6.56E-01
SO2	5.75E-U1	3.73E-U1	1.565-01	2.00E-U1	2.00E-01	0.30E-01
EF (lb/MMBtu)	5.88E-04	5.88E-04	5.88E-04	5.88E-04	5.88E-04	5.88E-04
Pounds Per Hour (Avg)	7.71E-03	7.71E-03	2.24E-03	3.84E-03	3.84E-03	8.82E-03
Tons Per Year	3.38E-02	3.38E-02	9.81E-03	1.68E-02	1.68E-02	3.86E-02
Nitrogen Oxides	3.36L=02	3.36L-02	9.81L-03	1.06L-02	1.06L-02	3.60L=02
EF (g/hp-hr)	0.5	0.5	1	0.5	0.5	0.5
16: 1 ,	1.52	1.52	0.88	0.76	0.76	1.95
Pounds Per Hour (Avg)	6.66	6.66	3.86	3.33	3.33	8.56
Tons Per Year	0.00	0.00	3.00	3.33	3.33	6.50
Carbon Monoxide	0.17	0.17	1	0.10	0.10	0.10
EF (g/hp-hr)	0.17 0.52	0.17	0.88	0.18 0.27	0.18 0.27	0.19 0.74
Pounds Per Hour (Avg)		0.52			-	_
Tons Per Year	2.26	2.26	3.86	1.20	1.20	3.25
NMVOC	0.34	0.24	0.25	0.22	0.22	0.22
EF (g/hp-hr)	0.24	0.24	0.36	0.28	0.28	0.32
Pounds Per Hour (Avg)	0.73	0.73	0.32	0.43	0.43	1.25
Tons Per Year	3.20	3.20	1.39	1.86	1.86	5.48
HAPs	0.70	0.55	0.42	0.22	4.00	2.15
Tons Per Year	0.76	0.65	0.42	0.20	1.08	2.16

Engines Potential to Emit Calculation

FACILITY LOCATION	SEC 35-153-95					
	McKENZIE CO. ND					
COUNTY	HAWKEYE	HAWKEYE	HAWKEYE	HAWKEYE	HAWKEYE	HAWKEYE
PERMIT NUMBER	AOP-28417	AOP-28417	AOP-28417	AOP-28417	AOP-28417	AOP-28417
EMISSION UNIT	INLET # 5	INLET # 1	INLET # 2	INLET #3	EMGGENENG1	EMGGENENG2
EQUIPMENT NUMBER	EN-752501	EN-752101	EN-752201	EN-752301	EN-756136	EN-756236
MANUFACTERS NAME	CATERPILLAR	CATERPILLAR	CATERPILLAR	CATERPILLAR	WAUKESHA	WAUKESHA
MODEL NUMBER	3606 LE	3612 LE	3612 LE	3612 LE	L7044GSI	L7044GSI
TYPE OF DRIVER	4SLB	4SLB	4SLB	4SLB	4SRB	4SRB
HORSE POWER (BHP)	1775	3550	3550	3550	1680	1680
@RPM	1000	1000	1000	1000	1200	1200
BTU PER CUBIC FOOT	1020	1020	1020	1020	1020	1020
PRIMARY FUEL TYPE	NATURAL GAS					
BSFC (BTU/HP-HR; HHV BASIS)	8454	8525	8525	8525	9089	9089
CALC. MMBTU PER YEAR	131451.25	265110.45	265110.45	265110.45	1526.95	1526.95
CALC. MSCF PER YEAR	128873.77	259912.21	259912.21	259912.21	1497.01	1497.01
CALC. MMSCF PER YEAR	128.87	259.91	259.91	259.91		
SCHEDULE OF OPERATION						
Hours Per Day	24	24	24	24	EMERGENCY	EMERGENCY
Days Per Week	7	7	7	7	GENERATOR	GENERATOR
Weeks Per Year	52	52	52	52		
Actual Hours	8760	8760	8760	8760	100	100
AIR CONTAMINANTS FROM						
STACK EMISSIONS						
Particulate (AP-42)						
EF (lb/MMBtu)	9.99E-03	9.99E-03	9.99E-03	9.99E-03	9.50E-03	9.50E-03
Pounds Per Hour (Avg)	1.50E-01	3.02E-01	3.02E-01	3.02E-01	1.45E-01	1.45E-01
Tons Per Year	6.56E-01	1.32E+00	1.32E+00	1.32E+00	7.25E-03	7.25E-03
SO2						
EF (lb/MMBtu)	5.88E-04	5.88E-04	5.88E-04	5.88E-04	5.88E-04	5.88E-04
Pounds Per Hour (Avg)	8.82E-03	1.78E-02	1.78E-02	1.78E-02	8.98E-03	8.98E-03
Tons Per Year	3.86E-02	7.79E-02	7.79E-02	7.79E-02	4.49E-04	4.49E-04
Nitrogen Oxides						
EF (g/hp-hr)	0.5	0.5	0.5	0.5	2	2
Pounds Per Hour (Avg)	1.95	3.91	3.91	3.91	7.40	7.40
Tons Per Year	8.56	17.12	17.12	17.12	0.37	0.37
Carbon Monoxide						
EF (g/hp-hr)	0.19	0.19	0.19	0.19	4	4
Pounds Per Hour (Avg)	0.74	1.49	1.49	1.49	14.80	14.80
Tons Per Year	3.25	6.51	6.51	6.51	0.74	0.74
NMVOC						
EF (g/hp-hr)	0.32	0.32	0.32	0.32	1	1
Pounds Per Hour (Avg)	1.25	2.50	2.50	2.50	3.70	3.70
Tons Per Year	5.48	10.96	10.96	10.96	0.19	0.19
HAPs						-
Tons Per Year	1.92	1.67	2.92	2.78	0.02	0.02

Heaters Potential to Emit Calculation

			l	Ī	
FACILITY NAME	SEC 35-153-95	SEC 35-153-95	SEC 35-153-95	SEC 35-153-95	SEC 35-153-9
	HAWKEYE	HAWKEYE	HAWKEYE	HAWKEYE	HAWKEYE
PERMIT NUMBER	AOP-28417	AOP-28417	AOP-28417	AOP-28417	AOP-28417
EMISSION UNIT	H-756125	H-756325	H-756225	H-756011	D-754005
EQUIPMENT NUMBER	H-756125	H-756325	H-756225	H-756011	D-754005
MANUFACTERS NAME					
MODEL NUMBER	DF 11 BG	DF 11 BG	DF25 BG		
TYPE OF DRIVER	HEATER	HEATER	HEATER	HEATER	HEATER
RATED INPUT (MMBTU/HR)	2.4	2.4	4.5	1.25	1.5
BTU PER CUBIC FOOT	1020	1020	1020	1020	1020
PRIMARY FUEL TYPE	NATURAL GAS	NATURAL GAS	NATURAL GAS	NATURAL GAS	NATURAL GA
CALC. MMBTU PER YEAR	21024	21024	39420	10950	13140
CALC. MSCF PER YEAR	20611.76	20611.76	38647.06	10735.29	12882.35
SCHEDULE OF OPERATION					
Hours Per Day	24	24	24	24	24
Days Per Week	7	7	7	7	7
Weeks Per Year	52	52	52	52	52
Actual Hours	8760	8760	8760	8760	8760
AIR CONTAMINANTS FROM STACK					
EMISSIONS					
Particulate (AP-42)					
EF (lb/MMBtu)	7.45E-03	7.45E-03	7.45E-03	7.45E-03	7.45E-03
Pounds Per Hour (Avg)	0.02	0.02	0.03	0.01	0.01
Tons Per Year	0.08	0.08	0.15	0.04	0.05
SO2					
EF (lb/MMBtu)	5.88E-04	5.88E-04	5.88E-04	5.88E-04	5.88E-04
Pounds Per Hour (Avg)	0.001	0.001	0.003	0.001	0.001
Tons Per Year	0.01	0.01	0.01	0.003	0.004
NOx					
EF (lb/MMBtu)	9.80E-02	9.80E-02	9.80E-02	9.80E-02	9.80E-02
Pounds Per Hour (Avg)	0.24	0.24	0.44	0.12	0.15
Tons Per Year	1.03	1.03	1.93	0.54	0.64
СО					
EF (lb/MMBtu)	8.24E-02	8.24E-02	8.24E-02	8.24E-02	8.24E-02
Pounds Per Hour (Avg)	0.20	0.20	0.37	0.10	0.12
Tons Per Year	0.87	0.87	1.62	0.45	0.54
NMVOC (AP-42)					
EF (lb/MMBtu)	5.39E-03	5.39E-03	5.39E-03	5.39E-03	5.39E-03
Pounds Per Hour (Avg)	0.01	0.01	0.02	0.01	0.01
Tons Per Year	0.06	0.06	0.11	0.03	0.04
Total Criteria Pollutants (TPY)	2.04	2.04	3.82	1.06	1.27
, ,		İ			
HAPs					
Pounds Per Hour (Avg)	0.004	0.004	0.008	0.002	0.003
Tons Per Year	0.02	0.02	0.04	0.01	0.01

Ideal gas law conversion factor at standard conditions of 60°F and 14.7 psia

Waste Stream: EG Still Column (T-754006)

C= 379.3 scf/lb-mole NOX 0.075 lb/MMBtu CO 0.37 lb/MMBtu PM10 0.0084 lb/MMBtu

John Zink Vendor Provided Emission Factor John Zink Vendor Provided Emission Factor

H2S to SO2 conversion 100%

H2S MW 34.10 lb/lbmol SO2 MW 64.07 lb/lbmol MW 19.28 lb/lbmol MW 19.29 lb/lbmol Gas Flow (F) = 35,040,000 scf/yr

		Composi	tion Data	F	low		VOC Em	issions	Net Heat Release		
Component	MW [lb/lb-mol]	<mark>mi</mark> Mole or Vol [%]	Wt [%]	Fv Volumetric Flow =F*mi [scf/yr]	=Fv/C*MW lb/yr	D _i Destruction Efficiency [%]	VOC Emissions [lb/yr]	VOC Emissions [ton/yr]	LHV [Btu/scf]	=LHV*m _i [BTU/scf]	=LHV*Fv Btu/yr
Nitrogen	28.0	5.27%	7.65%	1846608.00	136382.20	0%	136382.20	68.19	0.0	0.00	0
CO2	44.0	3.76%	8.58%	1317504.00	152867.63	0%	152867.63	76.43	0.0	0.00	0
Methane	16.0	83.02%	69.06%	29090208.00	1230370.85	98%	24607.42	12.30	909.4	754.98	26,454,635,155
Ethane	30.1	5.97%	9.31%	2091888.00	165834.38	98%	3316.69	1.66	1619	96.65	3,386,766,672
Propane	44.1	1.30%	2.97%	455520.00	52956.57	98%	1059.13	0.53	2315	30.10	1,054,528,800
Iso-Butane	58.1	0.04%	0.12%	14016.00	2147.75	98%	42.95	0.02	3000	1.20	42,048,000
n-Butane	58.1	0.29%	0.87%	101616.00	15571.17	98%	311.42	0.16	3011	8.73	305,965,776
Iso-Pentane	72.1	0.04%	0.15%	14016.00	2666.06	98%	53.32	0.03	3699	1.48	51,845,184
n-Pentane	72.1	0.07%	0.26%	24528.00	4665.61	98%	93.31	0.05	3707	2.59	90,925,296
n-Hexane	86.2	0.02%	0.09%	7008.00	1592.19	98%	31.84	0.02	4404	0.88	30,863,232
Benzene	78.1	0.18%	0.74%	64123.20	13205.32	98%	264.11	0.13	3591	6.57	230,266,411
Cyclohexane	84.2	0.01%	0.04%	3504.00	777.47	98%	15.55	0.01	4180	0.42	14,646,720
n-Heptane	100.2	0.00%	0.02%	1051.20	277.70	98%	5.55	0.00	5100	0.15	5,361,120
Toluene	92.1	0.02%	0.10%	7008.00	1702.36	98%	34.05	0.02	4273	0.85	29,945,184
Ethylbenzene	106.2	0.00%	0.00%	105.12	29.42	98%	0.59	0.00	4971	0.01	522,552
o-Xylene	106.2	0.00%	0.01%	490.56	137.31	98%	2.75	0.00	4958	0.07	2,432,196
n-Octane	114.2	0.00%	0.00%	280.32	84.42	98%	1.69	0.00	5796	0.05	1,624,763
2,2,4-Trimethylpentane	114.2	0.00%	0.02%	1051.20	316.58	98%	6.33	0.00	5734	0.17	6,027,581
n-Nonane	128.3	0.00%	0.00%	70.08	23.70	98%	0.47	0.00	6493	0.01	455,029
n-Decane	142.3	0.00%	0.00%	0.00	0.00	98%	0.00	0.00	7190	0.00	0
H2S	34.1	0.001%	0.00%	350.40	31.48	98%	0.63	0.00	586.79	0.01	205,611
		100.00%		•		VOC	1923.07	0.96		904.94	31,709,065,283

VOC 1923.07 0.96 2378.18 NOX 1.19 CO 11732.35 5.87 SO2 59.18 0.03 PM10 266.30 0.13

Waste Stream:	Purge Gas	
C=	379.3	scf/lb-mole
NOX	0.075	lb/MMBtu
CO	0.37	lb/MMBtu
PM10	0.0084	lb/MMBtu
H2S to SO2 conversion	100%	
H2S MW	34.10	lb/lbmol
SO2 MW	64.07	lb/lbmol
MW	17.09	lb/Ibmol
Gas Flow (F) =	79,278,000	scf/yr

Ideal gas law conversion factor at standard conditions of 60°F and 14.7~psia

John Zink Vendor Provided Emission Factor John Zink Vendor Provided Emission Factor

		Composition Data		F	low		VOC Em	VOC Emissions		Net Heat Release	
Component	MW [lb/lb-mol]	<mark>mi</mark> Mole or Vol [%]	Wt [%]	Fv Volumetric Flow =F*mi [scf/yr]	=Fv/C*MW lb/yr	D _i Destruction Efficiency [%]	VOC Emissions [lb/yr]	VOC Emissions [ton/yr]	LHV [Btu/scf]	=LHV*m _i [BTU/scf]	=LHV*Fv Btu/yr
Nitrogen	28.0	4.03%	6.60%	3192921.45	235786.26	0%	235786.26	117.89	0.0	0.00	0
CO2	44.0	0.00%	0.00%	0.00	0.00	0%	0.00	0.00	0.0	0.00	0
Methane	16.0	92.10%	86.45%	73013936.30	3088144.94	98%	61762.90	30.88	909.4	837.54	66,398,873,674
Ethane	30.1	3.73%	6.56%	2957069.40	234424.74	98%	4688.49	2.34	1618.7	60.38	4,786,608,238
Propane	44.1	0.13%	0.34%	103061.40	11981.53	98%	239.63	0.12	2314.9	3.01	238,576,835
Iso-Butane	58.1	0.00%	0.00%	0.00	0.00	98%	0.00	0.00	3000.4	0.00	0
n-Butane	58.1	0.01%	0.04%	10306.14	1579.29	98%	31.59	0.02	3010.8	0.39	31,029,726
Iso-Pentane	72.2	0.00%	0.00%	0.00	0.00	98%	0.00	0.00	3699.0	0.00	0
n-Pentane	72.2	0.00%	0.00%	0.00	0.00	98%	0.00	0.00	3706.9	0.00	0
n-Hexane	86.2	0.00%	0.01%	872.06	198.14	98%	3.96	0.00	4403.8	0.05	3,840,369
Benzene	78.1	0.00%	0.00%	237.83	48.98	98%	0.98	0.00	3591	0.01	854,062
n-Octane	114.2	0.00%	0.00%	0.00	0.00	98%	0.00	0.00	5796.1	0.00	0
H2S	34.1	0.0005%	0.00%	396.39	35.62	98%	0.71	0.00	586.8	0.00	232,602
H2O	18.0	0.00%	0.00%	0.00	0.00	0%	0.00	0.00	0.0	0.00	0
O2	32.0	0.00%	0.00%	0.00	0.00	98%	0.00	0.00	0.0	0.00	0
		100.00%	<u> </u>		<u> </u>	VOC	276.16	0.14		901.39	71,460,015,506

00% VOC 276.16 0.14 901.39 NOX 5359.50 2.68 CO 26440.21 13.22 SO2 66.95 0.03

PM10

602.51

0.30

Sample Calculation:

NOx annual emissions (tpy) = -	71460015506 Btu	1 MMBtu	0.075 lb	ton	_	2.680	ton		
NOX armual emissions (tpy) = -	yr	10 ⁶ Btu	MMBtu	2,000 lb	_		yr		
SO2 annual emissions (tpy) = -	79278000 scf	0.0005% by vol.	Ibmol	100%	64.07 lb	ton	=	0.03	ton
302 ariilual eriilssioris (tpy) – –	yr		379.3 scf		Ibmol	2,000 lb	_		yr

Waste Stream: Storage Tank Venting
C= 379.3 scf/lb-mole

Ideal gas law conversion factor at standard conditions of 60°F and 14.7 psia

 NOX
 0.075
 lb/MMBtu

 CO
 0.37
 lb/MMBtu

 PM10
 0.0062
 lb/MMBtu

John Zink Vendor Provided Emission Factor
John Zink Vendor Provided Emission Factor

H2S to SO2 conversion 100%

H2S MW 34.10 lb/lbmol
SO2 MW 64.07 lb/lbmol
MW 42.00 lb/lbmol
Gas Flow (F) = 273,853 scf/yr

72.1

72.1

18.0

28.0

44.0

34.1

96.0

107.0

121.0

139.7

86.2

62.1

		,	,						
Γ			Composition Data		F	low		VOC Emissions	
	Component	MW [lb/lb-mol]	mi Mole or Vol [%]	Wt [%]	Fv Volumetric Flow =F*mi [scf/yr]	=Fv/C*MW lb/yr	D _i Destruction Efficiency [%]	VOC Emissions [lb/yr]	VOC Emissions [ton/yr]
I	Methane	16.0	11.21%	4.28%	30699.76	1298.45	98%	25.97	0.01
	Ethane	30.1	23.99%	17.18%	65704.36	5208.71	98%	104.17	0.05
	Propane	44.1	33.01%	34.66%	90395.97	10509.00	98%	210.18	0.11
	i-Butane	58.1	4.17%	5.77%	11412.83	1748.85	98%	34.98	0.02
Г	n-Butane	58.1	12.73%	17.61%	34854.98	5341.02	98%	106.82	0.05

6295.68

8703.48

6897.80

232.16

7044.68

3893.76

1530.37

665.59

113.77

74.09

1197.54

1655.54

327.34

17.15

817.38

349.86

387.33

187.76

36.29

27.29

3.95%

5.46%

1.08%

0.06%

2.70%

1.15%

1.28%

0.62%

0.12%

0.09%

1.95% 4.00% 5334.21 1211.91 98% 24.24 0.01 4958 96.57 26,447,037 0.00% 0.00% 0.00 0.00 98% 0.00 0.00 5796 0.00 0 100.00% 1223.07 334,941,691 NOX 0.01 25.12

98%

98%

0%

0%

98%

98%

98%

98%

98%

98%

CO 123.93 0.06 PM10 2.08 0.001

23.95

33.11

327.34

17.15

16.35

7.00

7.75

3.76

0.73

0.55

VOC Emission data provided under ProMax Tank Emissions Report

0.01

0.02

0.16

0.01

0.01

0.00

0.00

0.00

0.00

0.00

Net Heat Release

=LHV*m

[BTU/scf]

0.00

0.00

300.18

67.47

294.64

68.97

95.69

93.17

3.14

113.29

51.06

23.36

12.40

1.78

1.34

=LHV*Fv

Btu/yr

0

0

82,206,097

18,477,364

80,689,284

18,887,052

26,206,180

25.514.951

860,614

31,024,788

13,982,479

6,396,952

3,394,497

486,118 368,278

LHV

[Btu/scf]

0.0

0.0

909.4

1619

2315

3000

3011

3699

3707

4404

3591

4180

5100

4273

4971

Note:

2.30%

3.18%

2.52%

0.08%

2.57%

1.42%

0.56%

0.24%

0.04%

0.03%

Sample Calculation:

i-Pentane

n-Pentane

Water

Nitrogen
Carbon Dioxide

H2S

NBP 197.5

NBP 242.1

NBP 288

NBP 348.2

Hexane

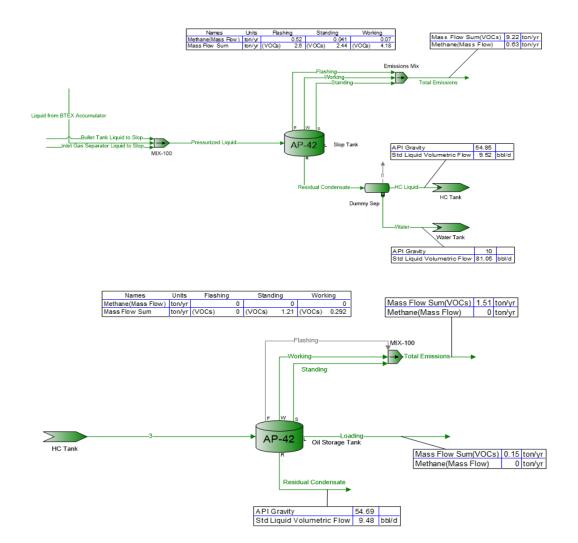
Ethylene Glycol

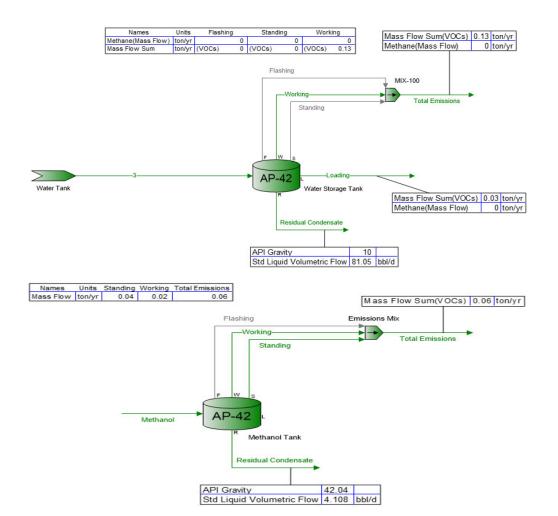
NOx annual emissions (tpy) = -	334941691 Btu	1 MMBtu	0.075 lb	ton	_	0.01 ton
	yr	10 ⁶ Btu	MMBtu	2,000 lb	_	yr

^{1.} Storage tanks primarily vent to the vapor recovery unit (VRU). Thermal oxidizer serves as a backup control device.

VOC Emission data from ProMax Tank Emissions Report

Storage Tank	Uncontro	lled Emissions	Controlled Emissions			
Storage rank	lb/hr	tpy	lb/hr	tpy		
Slop Storage Tanks	2.10	9.22	0.04	0.18		
Oil Storage Tanks	0.34	1.51	0.01	0.03		
Water Storage Tank	0.03	0.13	0.0006	0.003		
Methanol Tank	0.01	0.06	0.0003	0.001		
Total	2 48	10.86	0.05	0.22		





Process/Emergency Flare (S-755004) **Hawkeye Gas Facility**

Waste Stream:	Waste Gas		
C=	379.3	scf/lb-mole	Ideal gas law conversion factor at standard conditions of 60°F and 14.7 psia
NOX	0.068	lb/MMBtu	Emissions Factor taken from Table 13.5-1 of AP42.
CO	0.31	lb/MMBtu	Emissions Factor taken from Table 13.5-2 of AP42.
H2S to SO2 conversion	100%		
H2S MW	34.10	lb/lbmol	
SO2 MW	64.07	lb/lbmol	
MW	26.57	lb/lbmol	
Gas Flow (F) =	250,700,000	scf/yr	

		Composition Data		F	low		VOC Emissions		Net Heat Release		
Component	MW [lb/lb-mol]	<mark>mi</mark> Mole or Vol [%]	Wt [%]	Fv Volumetric Flow =F*mi [scf/yr]	=Fv/C*MW lb/yr	D _i Destruction Efficiency [%]	VOC Emissions [lb/yr]	VOC Emissions [ton/yr]	LHV [Btu/scf]	=LHV*m _i [BTU/scf]	=LHV*Fv Btu/yr
Nitrogen	28.0	3.02%	3.14%	7571140.00	559170.51	0%	559170.51	279.59	0.0	0.00	0
CO2	44.0	1.35%	2.20%	3384450.00	392691.67	0%	392691.67	196.35	0.0	0.00	0
Methane	16.0	55.78%	33.19%	139847981.00	5914872.75	98%	118297.46	59.15	909.4	507.29	127,177,753,921
Ethane	30.1	20.79%	23.19%	52120530.00	4131853.99	98%	82637.08	41.32	1619	336.59	84,383,138,070
Propane	44.1	10.84%	17.73%	27175880.00	3159337.55	98%	63186.75	31.59	2315	250.95	62,912,162,200
Iso-Butane	58.1	1.25%	2.69%	3133750.00	480201.54	98%	9604.03	4.80	3000	37.50	9,401,250,000
n-Butane	58.1	3.80%	8.19%	9526600.00	1459812.68	98%	29196.25	14.60	3011	114.42	28,684,592,600
Iso-Pentane	72.1	0.78%	2.09%	1955460.00	371959.12	98%	7439.18	3.72	3699	28.85	7,233,246,540
n-Pentane	72.1	1.23%	3.29%	3083610.00	586550.91	98%	11731.02	5.87	3707	45.60	11,430,942,270
n-Hexane	86.2	0.43%	1.37%	1078010.00	244919.44	98%	4898.39	2.45	4404	18.94	4,747,556,040
Benzene	78.1	0.05%	0.14%	125350.00	25814.17	98%	516.28	0.26	3591	1.80	450,131,850
Cyclohexane	84.2	0.08%	0.25%	200560.00	44500.47	98%	890.01	0.45	4180	3.34	838,340,800
n-Heptane	100.2	0.17%	0.63%	426190.00	112589.11	98%	2251.78	1.13	5100	8.67	2,173,569,000
Toluene	92.1	0.04%	0.14%	100280.00	24359.71	98%	487.19	0.24	4273	1.71	428,496,440
Ethylbenzene	106.2	0.01%	0.05%	30084.00	8420.43	98%	168.41	0.08	4971	0.60	149,547,564
o-Xylene	106.2	0.06%	0.25%	160448.00	44908.94	98%	898.18	0.45	4958	3.17	795,501,184
n-Octane	114.2	0.09%	0.38%	225630.00	67949.85	98%	1359.00	0.68	5796	5.22	1,307,774,043
2,2,4-Trimethylpentane	114.2	0.05%	0.21%	125350.00	37749.91	98%	755.00	0.38	5734	2.87	718,756,900
n-Nonane	128.3	0.09%	0.43%	225630.00	76293.69	98%	1525.87	0.76	6493	5.84	1,465,015,590
n-Decane	142.3	0.08%	0.42%	200560.00	75233.37	98%	1504.67	0.75	7190	5.75	1,442,026,400
H2S	34.1	0.002%	0.0025%	5014.00	450.52	98%	9.01	0.00	586.79	0.01	2,942,165

100.00% VOC 136412.02 68.21 1379.11 345,742,743,577 NOX 23510.51 11.76 CO 107180.25 53.59 SO2

846.89

0.42

Sample Calculation:

NOx annual emissions (tpy) =-	345742743577 Btu	1 MMBtu	0.068 lb	ton		11.76 ton
	yr	10 ⁶ Btu	MMBtu	2,000 lb	_	yr

Truck Loading - Condensate Hawkeye Gas Facility

where:

S = saturation factor

P = true vapor pressure

M = molecular weight of vapors

T = temperature of bulk liquid loaded, °R (°F + 460)

Material loaded = Crude Oil

S = 0.6 P = 2.62 psia M = 55.56

T = 504

Annual Loading = 144,373 gallons

L _L =	12.46	0.6	2.62 psia	55.56 lb/lb-mole		=	2.16 lb/1000 gal
					504 °R		

Total Loading Losses:

Annual =	2.16	lb	144,373	gallons	ton	_	0.16 ton/yr
_		1000 gal			2000 lb	-	

Component	Wt [%]	Emissions (tpy)
Methane	0.00%	0.00
Ethane	0.00%	0.00
Propane	36.40%	0.06
i-Butane	8.90%	0.01
n-Butane	29.47%	0.05
i-Pentane	5.80%	0.01
n-Pentane	8.13%	0.01
Water	3.53%	0.01
Nitrogen	0.00%	0.00
Carbon Dioxide	0.00%	0.00
H2S	0.88%	0.00
NBP 197.5	1.23%	0.00
NBP 242.1	0.52%	0.00
NBP 288	0.09%	0.00
NBP 348.2	0.06%	0.00
Hexane	4.99%	0.01
Ethylene Glycol	0.00	0.00

100.00% 0.16 tpy

Total VOC 0.15 tpy

Truck Loading - Produced Water Hawkeye Gas Facility

where:

S = saturation factor

P = true vapor pressure

M = molecular weight of vapors

T = temperature of bulk liquid loaded, °R (°F + 460)

Material loaded = Crude Oil

S = 0.6

P = 0.22 psia

M = 33.77

T = 504

Annual Loading = 1,240,113 gallons

L _L =	12.46	0.6	0.22 psia	33.77 lb/lb-mole		=	0.11 lb/1000 gal
					50∕I °R	_	

Total Loading Losses:

Annual =	0.11	lb	1,240,113	gallons	ton	_	0.07 ton/yr
		1000 gal			2000 lb	_	

Component	Wt [%]	Emissions (tpy)
Methane	0.00%	0.00
Ethane	0.00%	0.00
Propane	0.00%	0.00
i-Butane	0.00%	0.00
n-Butane	0.00%	0.00
i-Pentane	0.00%	0.00
n-Pentane	0.00%	0.00
Water	34.05%	0.02
Nitrogen	0.00%	0.00
Carbon Dioxide	0.00%	0.00
H2S	21.06%	0.01
NBP 197.5	31.44%	0.02
NBP 242.1	13.44%	0.01
NBP 288	0.00%	0.00
NBP 348.2	0.00%	0.00
Hexane	0.00%	0.00
Ethylene Glycol	0.00%	0.00

100.00% 0.07 tpy

Total VOC 0.03 tpy

CVS Fugitive Emissions Hawkeye Gas Facility

Component Name	e Stream Type Number of Component	Number of Components	Oil and Gas Production Operation 1	Control Efficiency	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Component Name	Stream Type	Number of Components	lb/hr/comp	%	lb/hr	ton/month	ton/year
Valves	Gas/Vapor	74	0.00992	0	0.73	0.27	3.22
Relief valves	Gas/Vapor	1	0.01940	0	0.02	0.01	0.08
Connectors	Gas/Vapor	259	0.00044	0	0.11	0.04	0.50
Compressors	Gas/Vapor	0	0.01940	0	0.00	0.00	0.00
Pumps	Light Liquid	2	0.00529	0	0.01	0.00	0.05
				Total Emission Rate:	0.88	0.32	3.85

1. Factors are taken from Table 2-4 of EPA Protocol for Equipment Leak Emission Estimates EPA-453/R-95-017.

Chemical Name	wt% in Stream	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Chemical Name	Wt/6 III Stream	lb/hr	ton/month	ton/year
Nitrogen	3.02%	0.027	0.010	0.116
CO2	1.35%	0.012	0.004	0.052
Methane	55.78%	0.490	0.179	2.146
Ethane	20.79%	0.183	0.067	0.800
Propane	10.84%	0.095	0.035	0.417
Iso-Butane	1.25%	0.011	0.004	0.048
n-Butane	3.80%	0.033	0.012	0.146
Iso-Pentane	0.78%	0.007	0.003	0.030
n-Pentane	1.23%	0.011	0.004	0.047
n-Hexane	0.43%	0.004	0.001	0.017
Benzene	0.05%	0.000	0.000	0.002
Cyclohexane	0.08%	0.001	0.000	0.003
n-Heptane	0.17%	0.001	0.001	0.007
Toluene	0.04%	0.000	0.000	0.002
Ethylbenzene	0.01%	0.000	0.000	0.000
o-Xylene	0.06%	0.001	0.000	0.002
n-Octane	0.09%	0.001	0.000	0.003
2,2,4-Trimethylpentane	0.05%	0.000	0.000	0.002
n-Nonane	0.09%	0.001	0.000	0.003
n-Decane	0.08%	0.001	0.000	0.003
H2S	0.00%	0.000	0.000	0.000

Total Emission Rate: 0.88 0.32 3.85 0.06 **VOC Emission Rate:** 0.17 0.73 **Methane Emission Rate:** 0.49 0.18 2.15 **CO2** Emission Rate: 0.01 0.000.05 CO2e Emission Rate: 12.26 4.48 53.70

Inlet Gas System Fugitive Emissions Hawkeye Gas Facility

Component Name	onent Name Stream Type Nu	Number of Components	Oil and Gas Production Operation 1	Control Efficiency	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Component reame	Stream Type	rumber of components	lb/hr/comp	%	lb/hr	ton/month	ton/year
Valves	Gas/Vapor	154	0.00992	0	1.53	0.56	6.69
Relief valves	Gas/Vapor	5	0.01940	0	0.10	0.04	0.42
Connectors	Gas/Vapor	556.5	0.00044	0	0.25	0.09	1.07
Compressors	Gas/Vapor	0	0.01940	0	0.00	0.00	0.00
Pumps	Light Liquid	2	0.00529	0	0.01	0.00	0.05

Total Emission Rate: 1.88 0.69 8.24

1. Factors are taken from Table 2-4 of EPA Protocol for Equipment Leak Emission Estimates EPA-453/R-95-017.

Chemical Name	wt% in Stream	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Chemical Name	wt% in Stream	lb/hr	ton/month	ton/year
Methane	33.66%	0.633	0.231	2.773
Ethane	23.13%	0.435	0.159	1.905
Propane	17.60%	0.331	0.121	1.450
i-Butane	2.57%	0.048	0.018	0.212
n-Butane	7.25%	0.136	0.050	0.597
i-Pentane	1.53%	0.029	0.011	0.126
n-Pentane	2.14%	0.040	0.015	0.176
Hexane	1.45%	0.027	0.010	0.119
NBP 197.5	0.63%	0.012	0.004	0.052
NBP 242.1	0.23%	0.004	0.002	0.019
NBP 288	0.04%	0.001	0.000	0.004
NBP 348.2	0.05%	0.001	0.000	0.004
Water	6.49%	0.122	0.045	0.535
Nitrogen	1.93%	0.036	0.013	0.159
Carbon Dioxide	1.24%	0.023	0.009	0.102
H2S	0.06%	0.001	0.000	0.005
Ethylene Glycol	0.00%	0.000	0.000	0.000

Total Emission Rate: 1.88 0.69 8.24 0.23 2.76 **VOC Emission Rate:** 0.63 0.23 2.77 Methane Emission Rate: 0.63 **CO2** Emission Rate: 0.02 0.01 0.10 CO2e Emission Rate: 15.85 5.78 69.42

Inlet Gas Compressors Fugitive Emissions Hawkeye Gas Facility

Component Name Stream Type	Number of Components	Oil and Gas Production Operation 1	Control Efficiency	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate	
Component Name	Stream Type	Number of Components	lb/hr/comp	%	lb/hr	ton/month	ton/year
Valves	Gas/Vapor	56	0.00992	0	0.56	0.20	2.43
Relief valves	Gas/Vapor	0	0.01940	0	0.00	0.00	0.00
Connectors	Gas/Vapor	196	0.00044	0	0.09	0.03	0.38
Compressors	Gas/Vapor	5	0.01940	0	0.10	0.04	0.42
Open-ended Lines	Gas/Vapor	0	0.00441	0	0.00	0.00	0.00
				Total Emission Rate:	0.74	0.27	3.24

1. Factors are taken from Table 2-4 of EPA Protocol for Equipment Leak Emission Estimates EPA-453/R-95-017.

Chemical Name	wt% in Stream	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Chemicai Name	wt% in Stream	lb/hr	ton/month	ton/year
Methane	57.40%	1.080	0.155	1.858
Ethane	21.34%	0.401	0.058	0.691
Propane	11.07%	0.208	0.030	0.358
i-Butane	1.22%	0.023	0.003	0.039
n-Butane	3.43%	0.065	0.009	0.111
i-Pentane	0.58%	0.011	0.002	0.019
n-Pentane	0.81%	0.015	0.002	0.026
Hexane	0.46%	0.009	0.001	0.015
NBP 197.5	0.18%	0.003	0.000	0.006
NBP 242.1	0.06%	0.001	0.000	0.002
NBP 288	0.01%	0.000	0.000	0.000
NBP 348.2	0.01%	0.000	0.000	0.000
Water	0.41%	0.008	0.001	0.013
Nitrogen	1.89%	0.036	0.005	0.061
Carbon Dioxide	0.77%	0.014	0.002	0.025
H2S	0.36%	0.007	0.001	0.012
Ethylene Glycol	0.00%	0.000	0.000	0.000

Total Emission Rate: 1.88 0.27 3.24 **VOC Emission Rate:** 0.58 0.34 0.05 0.15 1.86 Methane Emission Rate: 1.08 0.025 **CO2** Emission Rate: 0.014 0.002 CO2e Emission Rate: 27.00 3.87 46.47

NGL Bullet System Fugitive Emissions Hawkeye Gas Facility

Component Name	Component Name Stream Type	Number of Components	Oil and Gas Production Operation 1	Control Efficiency	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Component Name	Stream Type		lb/hr/comp	%	lb/hr	ton/month	ton/year
Valves	Light Liquid	151	0.00992	0	1.50	0.55	6.56
Relief valves	Light Liquid	7	0.01940	0	0.14	0.05	0.59
Connectors	Light Liquid	553	0.00044	0	0.24	0.09	1.07
Compressors	Light Liquid	0	0.01940	0	0.00	0.00	0.00
Pumps	Light Liquid	2	0.00529	0	0.01	0.00	0.05

Total Emission Rate: 1.89 0.69 8.27

1. Factors are taken from Table 2-4 of EPA Protocol for Equipment Leak Emission Estimates EPA-453/R-95-017.

Chemical Name	wt% in Stream	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Chemicai Name	wt% in Stream	lb/hr	ton/month	ton/year
Methane	19.61%	0.370	0.135	1.622
Ethane	32.66%	0.617	0.225	2.701
Propane	27.70%	0.523	0.191	2.291
i-Butane	3.40%	0.064	0.023	0.281
n-Butane	6.45%	0.122	0.044	0.534
i-Pentane	1.36%	0.026	0.009	0.113
n-Pentane	1.90%	0.036	0.013	0.157
Hexane	1.29%	0.024	0.009	0.107
NBP 197.5	0.56%	0.011	0.004	0.047
NBP 242.1	0.21%	0.004	0.001	0.017
NBP 288	0.04%	0.001	0.000	0.003
NBP 348.2	0.05%	0.001	0.000	0.004
Water	2.41%	0.046	0.017	0.199
Nitrogen	0.48%	0.009	0.003	0.040
Carbon Dioxide	1.23%	0.023	0.008	0.101
H2S	0.65%	0.012	0.004	0.053
Ethylene Glycol	0.00%	0.000	0.000	0.000
	Fatal Emission Dates	1.00	0.60	0.27

Total Emission Rate: 8.27 1.89 0.69 0.81 0.30 3.55 **VOC Emission Rate:** 0.37 0.14 1.62 Methane Emission Rate: **CO2** Emission Rate: 0.02 0.01 0.10 CO2e Emission Rate: 9.28 3.39 40.66

Gas Dew Point Fugitive Emissions Hawkeye Gas Facility

Component Name Stream Type	Number of Components	Oil and Gas Production Operation 1	Control Efficiency	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Stream Type		lb/hr/comp	%	lb/hr	ton/month	ton/year
Gas/Vapor	302	0.00992	0	3.00	1.09	13.12
Gas/Vapor	9	0.01940	0	0.17	0.06	0.76
Gas/Vapor	1057	0.00044	0	0.47	0.17	2.04
Gas/Vapor	0	0.01940	0	0.00	0.00	0.00
Light Liquid	2	0.00529	0	0.01	0.00	0.05
	Gas/Vapor Gas/Vapor Gas/Vapor	Gas/Vapor 302 Gas/Vapor 9 Gas/Vapor 1057 Gas/Vapor 0	Stream Type Number of Components Ib/hr/comp	Stream Type Number of Components lb/hr/comp % Gas/Vapor 302 0.00992 0 Gas/Vapor 9 0.01940 0 Gas/Vapor 1057 0.00044 0 Gas/Vapor 0 0.01940 0	Stream Type Number of Components Ib/hr/comp % Ib/hr Gas/Vapor 302 0.00992 0 3.00 Gas/Vapor 9 0.01940 0 0.17 Gas/Vapor 1057 0.00044 0 0.47 Gas/Vapor 0 0.01940 0 0.00	Stream Type Number of Components Ib/hr/comp % Ib/hr ton/month Gas/Vapor 302 0.00992 0 3.00 1.09 Gas/Vapor 9 0.01940 0 0.17 0.06 Gas/Vapor 1057 0.00044 0 0.47 0.17 Gas/Vapor 0 0.01940 0 0.00 0.00

Total Emission Rate: 3.65 1.33 15.98

1. Factors are taken from Table 2-4 of EPA Protocol for Equipment Leak Emission Estimates EPA-453/R-95-017.

Chemical Name	wt% in Stream	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate	
Chemicai Name	wt% in Stream	lb/hr	ton/month	ton/year	
Methane	60.93%	2.222	0.811	9.734	
Ethane	21.51%	0.785	0.286	3.436	
Propane	10.35%	0.378	0.138	1.654	
i-Butane	1.02%	0.037	0.014	0.162	
n-Butane	2.70%	0.098	0.036	0.431	
i-Pentane	0.36%	0.013	0.005	0.057	
n-Pentane	0.47%	0.017	0.006	0.075	
Hexane	0.13%	0.005	0.002	0.021	
NBP 197.5	0.03%	0.001	0.000	0.004	
NBP 242.1	0.00%	0.000	0.000	0.000	
NBP 288	0.00%	0.000	0.000	0.000	
NBP 348.2	0.00%	0.000	0.000	0.000	
Water	0.05%	0.002	0.001	0.008	
Nitrogen	2.01%	0.073	0.027	0.321	
Carbon Dioxide	0.08%	0.003	0.001	0.013	
H2S	0.36%	0.013	0.005	0.058	
Ethylene Glycol	0.00%	0.000	0.000	0.000	
,	Total Emission Rate:	3.65	1.33	15.97	

VOC Emission Rate: 0.55 0.20 2.40 2.22 0.81 9.73 Methane Emission Rate: **CO2** Emission Rate: 0.000.00 0.01 CO2e Emission Rate: 55.56 20.28 243.36

Storage Tank Fugitive Emissions **Hawkeye Gas Facility**

Component Name	Stream Type Number of Components	Oil and Gas Production Operation 1	Control Efficiency	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate	
Component Name	Stream Type	Number of Components	lb/hr/comp	%	lb/hr	ton/month	ton/year
Valves	Gas/Vapor	60	0.00992	0%	0.60	0.22	2.61
Relief valves	Gas/Vapor	11	0.01940	0%	0.21	0.08	0.93
Connectors	Gas/Vapor	210	0.00044	0%	0.09	0.03	0.41
Open-ended Lines	Gas/Vapor	0	0.00441	0%	0.00	0.00	0.00
•				Total Emission Rate:	0.90	0.33	3.95

3.95

1. Factors are taken from Table 2-4 of EPA Protocol for Equipment Leak Emission Estimates EPA-453/R-95-017.

Chemical Name	wt% in Stream	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Chemical Name	Wt/6 III Stream	lb/hr	ton/month	ton/year
Methane	4.28%	0.039	0.014	0.169
Ethane	17.18%	0.155	0.057	0.678
Propane	34.66%	0.312	0.114	1.368
i-Butane	5.77%	0.052	0.019	0.228
n-Butane	17.61%	0.159	0.058	0.695
i-Pentane	3.95%	0.036	0.013	0.156
n-Pentane	5.46%	0.049	0.018	0.216
Water	1.08%	0.010	0.004	0.043
Nitrogen	0.06%	0.001	0.000	0.002
Carbon Dioxide	2.70%	0.024	0.009	0.106
H2S	1.15%	0.010	0.004	0.046
NBP 197.5	1.28%	0.012	0.004	0.050
NBP 242.1	0.62%	0.006	0.002	0.024
NBP 288	0.12%	0.001	0.000	0.005
NBP 348.2	0.09%	0.001	0.000	0.004
Hexane	4.00%	0.036	0.013	0.158
Ethylene Glycol	0.00%	0.000	0.000	0.000
,	Total Emission Data	0.00	0.22	2.05

Total Emission Rate: 0.33 3.95 **VOC Emission Rate:** 0.66 0.24 2.90 Methane Emission Rate: 0.04 0.01 0.17 **CO2** Emission Rate: 0.02 0.01 0.11 CO2e Emission Rate: 0.99 0.36 4.33

Methanol Fugitive Emissions Hawkeye Gas Facility

Component Name	Component Name Stream Type	Number of Components	Oil and Gas Production Operation ¹	Control Efficiency	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Component Name	Stream Type		lb/hr/comp	%	lb/hr	ton/month	ton/year
Valves	Light Liquid	43	0.00992	0	0.43	0.16	1.87
Relief valves	Light Liquid	1	0.01940	0	0.02	0.01	0.08
Connectors	Light Liquid	154	0.00044	0	0.07	0.02	0.30
Compressors	Light Liquid	0	0.01940	0	0.00	0.00	0.00
Pumps	Light Liquid	21	0.00529	0	0.11	0.04	0.49

Total Emission Rate: 0.63 0.23 2.74

1. Factors are taken from Table 2-4 of EPA Protocol for Equipment Leak Emission Estimates EPA-453/R-95-017.

Chemical Name	wt% in Stream	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Chemical Name	Wt/6 III Stream	lb/hr	ton/month	ton/year
Methanol	thanol 100.00% 0.63 0.23		2.74	
		0.72	0.00	

VOC Emission Rate: 0.23 2.74 0.63

Flash Gas Compressor Fugitive Emissions Hawkeye Gas Facility

Component Name	Stream Type	Stream Type Number of Components	Oil and Gas Production Operation 1	Control Efficiency	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Component rame	Stream Type	rumber of components	lb/hr/comp	%	lb/hr	ton/month	ton/year
Valves	Gas/Vapor	920	0.00992	0	9.13	3.33	39.98
Relief valves	Gas/Vapor	48	0.01940	0	0.93	0.34	4.08
Connectors	Gas/Vapor	3760	0.00044	0	1.66	0.61	7.26
Compressors	Gas/Vapor	8	0.01940	0	0.16	0.06	0.68
Open-ended Lines	Gas/Vapor	0	0.00441	0	0.00	0.00	0.00

Total Emission Rate: 11.87 4.33 52.00

1. Factors are taken from Table 2-4 of EPA Protocol for Equipment Leak Emission Estimates EPA-453/R-95-017.

Chemical Name	wt% in Stream	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Chemical Name	wt% in Stream	lb/hr	ton/month	ton/year
Methane	73.85%	8.767	3.200	38.400
Ethane	18.10%	2.149	0.784	9.411
Propane	4.08%	0.484	0.177	2.120
i-Butane	0.19%	0.023	0.008	0.101
n-Butane	0.41%	0.049	0.018	0.215
i-Pentane	0.03%	0.003	0.001	0.015
n-Pentane	0.03%	0.004	0.001	0.016
Hexane	0.00%	0.000	0.000	0.002
NBP 197.5	0.00%	0.000	0.000	0.000
NBP 242.1	0.00%	0.000	0.000	0.000
NBP 288	0.00%	0.000	0.000	0.000
NBP 348.2	0.00%	0.000	0.000	0.000
Water	0.00%	0.000	0.000	0.001
Nitrogen	2.07%	0.246	0.090	1.076
Carbon Dioxide	0.89%	0.105	0.038	0.461
H2S	0.35%	0.041	0.015	0.180
Ethylene Glycol	0.00%	0.000	0.000	0.000
-	F. 4-1 F D. 4	11.07	4.22	53.00

Total Emission Rate: 11.87 4.33 52.00 0.56 0.21 2.47 **VOC Emission Rate:** 8.77 38.40 Methane Emission Rate: 3.20 **CO2** Emission Rate: 0.11 0.04 0.46 CO2e Emission Rate: 219.28 80.04 960.45

Launcher & Slug System Fugitive Emissions Hawkeye Gas Facility

Component Name	Stream Type	Number of Components	Oil and Gas Production Operation 1	Control Efficiency	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Component Name	Stream Type	rumoer of components	lb/hr/comp	%	lb/hr	ton/month	ton/year
Valves	Gas/Vapor	168	0.00992	0	1.67	0.61	7.30
Relief valves	Gas/Vapor	5	0.01940	0	0.10	0.04	0.42
Connectors	Gas/Vapor	553	0.00044	0	0.24	0.09	1.07
Compressors	Gas/Vapor	0	0.01940	0	0.00	0.00	0.00
Open-ended Lines	Gas/Vapor	0	0.00441	0	0.00	0.00	0.00

Total Emission Rate: 2.01 0.73 8.79

1. Factors are taken from Table 2-4 of EPA Protocol for Equipment Leak Emission Estimates EPA-453/R-95-017.

Chemical Name	wt% in Stream	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Chemicai Name	wt76 in Stream	lb/hr	ton/month	ton/year
Methane	73.85%	8.767	0.541	6.494
Ethane	18.10%	2.149	0.133	1.592
Propane	4.08%	0.484	0.030	0.359
i-Butane	0.19%	0.023	0.001	0.017
n-Butane	0.41%	0.049	0.003	0.036
i-Pentane	0.03%	0.003	0.000	0.002
n-Pentane	0.03%	0.004	0.000	0.003
Hexane	0.00%	0.000	0.000	0.000
NBP 197.5	0.00%	0.000	0.000	0.000
NBP 242.1	0.00%	0.000	0.000	0.000
NBP 288	0.00%	0.000	0.000	0.000
NBP 348.2	0.00%	0.000	0.000	0.000
Water	0.00%	0.000	0.000	0.000
Nitrogen	2.07%	0.246	0.015	0.182
Carbon Dioxide	0.89%	0.105	0.006	0.078
H2S	0.35%	0.041	0.003	0.030
Ethylene Glycol	0.00%	0.000	0.000	0.000
T	tal Emission Date.	11.07	0.72	0.70

Total Emission Rate: 11.87 0.73 8.79 0.56 0.03 0.42 **VOC Emission Rate:** 8.77 0.54 6.49 Methane Emission Rate: **CO2** Emission Rate: 0.11 0.01 0.08 CO2e Emission Rate: 219.28 13.53 162.42

Refrigeration Gas Compressor Fugitive Emissions Hawkeye Gas Facility

Component Name	Stream Type Number of Compo	Number of Components	Oil and Gas Production Operation 1	Control Efficiency	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Component Name	Stream Type	rumoer of components	lb/hr/comp	%	lb/hr	ton/month	ton/year
Valves	Gas/Vapor	160	0.00992	0%	1.59	0.58	6.95
Relief valves	Gas/Vapor	13	0.01940	0%	0.25	0.09	1.10
Connectors	Gas/Vapor	560	0.00044	0%	0.25	0.09	1.08
Compressors	Gas/Vapor	2	0.01940	0%	0.04	0.01	0.17

Total Emission Rate: 2.13 0.78 9.31

1. Factors are taken from Table 2-4 of EPA Protocol for Equipment Leak Emission Estimates EPA-453/R-95-017.

Chemical Name	wt% in Stream	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
		lb/hr	ton/month	ton/year
Nitrogen	0.00%	0.000	0.000	0.000
CO2	0.00%	0.000	0.000	0.000
Methane	0.00%	0.000	0.000	0.000
Ethane	4.00%	0.036	0.031	0.372
Propane	94.00%	0.847	0.729	8.750
Iso-Butane	2.00%	0.018	0.016	0.186
n-Butane	0.00%	0.000	0.000	0.000
Iso-Pentane	0.00%	0.000	0.000	0.000
n-Pentane	0.00%	0.000	0.000	0.000
n-Nonane	0.00%	0.000	0.000	0.000
n-Decane	0.00%	0.000	0.000	0.000
H2O	0.00%	0.000	0.000	0.000

Total Emission Rate: 0.90 0.78 9.31 **VOC Emission Rate:** 0.87 0.74 8.94 Methane Emission Rate: 0.00 0.00 0.00 **CO2** Emission Rate: 0.00 0.00 0.00CO2e Emission Rate: 0.000.00 0.00

Dehy Unit, VRU and TO Fugitive Emissions Hawkeye Gas Facility

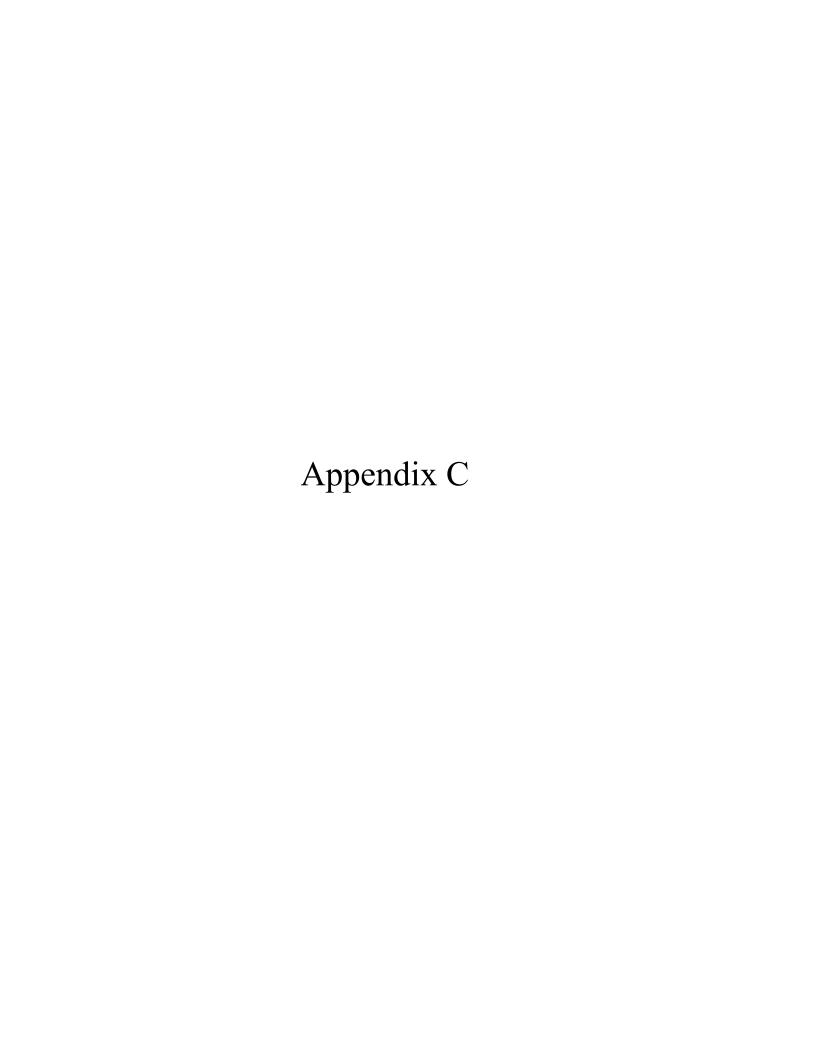
Component Name	e Stream Type Number of Components	Number of Components	Oil and Gas Production Operation 1	Control Efficiency	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Component Ivanic		Number of Components	lb/hr/comp	%	lb/hr	ton/month	ton/year
Valves	Gas/Vapor	52	0.00992	0	0.52	0.19	2.26
Relief valves	Gas/Vapor	4	0.01940	0	0.08	0.03	0.34
Connectors	Gas/Vapor	182	0.00044	0	0.08	0.03	0.35
Compressors	Gas/Vapor	1	0.01940	0	0.02	0.01	0.08
Open-ended Lines	Gas/Vapor	0	0.00441	0	0.00	0.00	0.00

Total Emission Rate: 0.69 0.25 3.04

1. Factors are taken from Table 2-4 of EPA Protocol for Equipment Leak Emission Estimates EPA-453/R-95-017.

Chemical Name	wt% in Stream	Controlled Emission Rate	Controlled Emission Rate	Controlled Emission Rate
Chemicai Name	wt% in Stream	lb/hr	ton/month	ton/year
Nitrogen	7.65%	0.909	0.019	0.232
CO2	8.58%	1.019	0.022	0.260
Methane	69.06%	8.198	0.175	2.097
Ethane	9.31%	1.105	0.024	0.283
Propane	2.97%	0.353	0.008	0.090
Iso-Butane	0.12%	0.014	0.000	0.004
n-Butane	0.87%	0.104	0.002	0.027
Iso-Pentane	0.15%	0.018	0.000	0.005
n-Pentane	0.26%	0.031	0.001	0.008
n-Hexane	0.09%	0.011	0.000	0.003
Benzene	0.74%	0.088	0.002	0.023
Cyclohexane	0.04%	0.005	0.000	0.001
n-Heptane	0.02%	0.002	0.000	0.000
Toluene	0.10%	0.011	0.000	0.003
Ethylbenzene	0.00%	0.000	0.000	0.000
o-Xylene	0.01%	0.001	0.000	0.000
n-Octane	0.00%	0.001	0.000	0.000
2,2,4-Trimethylpentane	0.02%	0.002	0.000	0.001
	tal Emission Batas	11.07	0.25	2.04

Total Emission Rate: 11.87 0.25 3.04 0.64 0.01 0.16 **VOC Emission Rate:** Methane Emission Rate: 0.91 0.02 0.23 CO2 Emission Rate: 1.02 0.02 0.26 23.74 0.51 6.07 CO2e Emission Rate:





TITLE V PERMIT TO OPERATE - RENEWAL APPLICATION

NORTH DAKOTA DEPARTMENT OF ENVIRONMENTAL QUALITY DIVISION OF AIR QUALITY SFN 52824 (9-2021)

In accordance with 33.1-15-14-04.c. of the North Dakota Air Pollution Control Rules, a Title V permit renewal application must be submitted to the Department at least six months, but no more than eighteen months, prior to the expiration date. Permit renewal applications are incomplete unless all information requested herein is supplied. The current Title V permit will be the baseline reference for this renewal. The requirements (40 CFR 70.5(c) & NDAC 33.1-15-14-06.4.c) to include a citation and description of all applicable requirements and a description of or reference to any applicable test method for determining compliance with each applicable requirement may be met by accomplishing either or both of the following: 1) enclose an annotated (red-lined) copy of the current permit indicating all changes needed to reflect the current facility configuration, applicable requirements and test methods; 2) enclose a narrative that conveys all changes needed to the current permit to reflect the current facility configuration, all applicable requirements and test methods.

FOR ACID RAIN UNITS ONLY – Submit with the Title V permit renewal application all Acid Rain renewal applications (the Acid Rain Permit Application, the Phase II NO_x Compliance Plan, and if applicable, the Phase II NO_x Averaging Plan).

PART 1. GENERAL APPLICATION INFORMATION

Owner's Name Hess North Dakota Pipelines LLC							
Hawkeye Gas Facility Facility Name							
Kashif Mali Name of Person Completing Application	Phone (713) 496-4054						
Advisor EHS Title	Email kashif.malik@hess.com						
Current Operating Permit Number							
Expiration Date of Current Operating Permit	/ 22 / 2025						
PART 2. COMPLIANCE CERTIFICATION A. Schedule for Submission of Compliance Certific	ations During the Term of the Permit						
Frequency of Submittal Annually	Date Beginning (month/day/year) 02/15/2022						
B. Statement of Compliance with Compliance Assurance Monitoring (CAM) and Compliance Certification Requirements							
The facility identified in this application is in compliance with applicable monitoring and compliance certification requirements.							
 ✓ Yes No - Describe below which requirements are not being met: CAM not applicable 							

Has there been any change to the source since the most recent initial or renewal permit application, minor permit modification, significant modification or administrative permit amendment? No Yes If yes, complete and submit appropriate sections of Title V Permit to Operate application forms.	C. Certification of Compliance with all Applicable Requirements
Operate application forms for which compliance is not achieved, I hereby certify that, based on information and belief formed after reasonable inquiry, the air contaminant source identified in this form is in compliance with all applicable requirements. Signed Date 03/20/2025 Typed Name Charles Leon Tack PART 3. STATUS OF SOURCE Has there been any change to the source since the most recent initial or renewal permit application, minor permit modification, significant modification or administrative permit amendment? No Yes If yes, complete and submit appropriate sections of Title V Permit to Operate application forms. PART 4. CERTIFICATION OF TRUTH, ACCURACY AND COMPLETENESS Note: This certification must be signed by a "responsible official" as defined in NDAC 33.1-15-14-06.1. Applications without a signed certification will be returned as incomplete. I certify under penalty of law that, based on information and belief formed after reasonable inquiry, the statements and information contained in this application are true, accurate and complete. Name (typed) Charles Leon Tack	
PART 3. STATUS OF SOURCE Has there been any change to the source since the most recent initial or renewal permit application, minor permit modification, significant modification or administrative permit amendment? No Yes If yes, complete and submit appropriate sections of Title V Permit to Operate application forms. PART 4. CERTIFICATION OF TRUTH, ACCURACY AND COMPLETENESS Note: This certification must be signed by a "responsible official" as defined in NDAC 33.1-15-14-06.1. Applications without a signed certification will be returned as incomplete. I certify under penalty of law that, based on information and belief formed after reasonable inquiry, the statements and information contained in this application are true, accurate and complete. Name (typed) Charles Leon Tack	Operate application forms for which compliance is not achieved, I hereby certify that, based on information and belief formed after reasonable inquiry, the air contaminant source identified in this form
PART 3. STATUS OF SOURCE Has there been any change to the source since the most recent initial or renewal permit application, minor permit modification, significant modification or administrative permit amendment? No Yes If yes, complete and submit appropriate sections of Title V Permit to Operate application forms. PART 4. CERTIFICATION OF TRUTH, ACCURACY AND COMPLETENESS Note: This certification must be signed by a "responsible official" as defined in NDAC 33.1-15-14-06.1. Applications without a signed certification will be returned as incomplete. I certify under penalty of law that, based on information and belief formed after reasonable inquiry, the statements and information contained in this application are true, accurate and complete. Name (typed) Charles Leon Tack	
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Has there been any change to the source since the most recent initial or renewal permit application, minor permit modification, significant modification or administrative permit amendment? No Yes If yes, complete and submit appropriate sections of Title V Permit to Operate application forms. PART 4. CERTIFICATION OF TRUTH, ACCURACY AND COMPLETENESS Note: This certification must be signed by a "responsible official" as defined in NDAC 33.1-15-14-06.1. Applications without a signed certification will be returned as incomplete. I certify under penalty of law that, based on information and belief formed after reasonable inquiry, the statements and information contained in this application are true, accurate and complete. Name (typed) Charles Leon Tack	
permit modification, significant modification or administrative permit amendment? No Yes If yes, complete and submit appropriate sections of Title V Permit to Operate application forms. PART 4. CERTIFICATION OF TRUTH, ACCURACY AND COMPLETENESS Note: This certification must be signed by a "responsible official" as defined in NDAC 33.1-15-14-06.1. Applications without a signed certification will be returned as incomplete. I certify under penalty of law that, based on information and belief formed after reasonable inquiry, the statements and information contained in this application are true, accurate and complete. Name (typed) Charles Leon Tack	PART 3. STATUS OF SOURCE
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Applications without a signed certification will be returned as incomplete. I certify under penalty of law that, based on information and belief formed after reasonable inquiry, the statements and information contained in this application are true, accurate and complete. Name (typed) Charles Leon Tack	PART 4. CERTIFICATION OF TRUTH, ACCURACY AND COMPLETENESS
Statements and information contained in this application are true, accurate and complete. Name (typed) O3 20 2025	
Name (typed)	
(Signed) Date	Name (typed) Charles Leon Tack
	(Signed) Date
Telephone Number	Telephone Number

Send original renewal application to:

North Dakota Department of Environmental Quality Division of Air Quality 4201 Normandy Street, 2nd Floor Bismarck, ND 58503-1324 (701)328-5188 Send copy of renewal application to:

Air Program (8P-AR)
Office of Partnerships & Regulatory
Assistance
US EPA Region 8
1595 Wynkoop Street
Denver, CO 80202-1129