August 10, 2022

Phillip Wiedenfeld  
Supervisor  
Alliance Pipeline, L.P.  
5400 Westheimer Court  
Houston, TX 77056

Re: Air Quality  
Title V (Renewal)  
Permit to Operate

Dear Mr. Wiedenfeld:

Pursuant to the Air Pollution Control Rules of the State of North Dakota, the Department of Environmental Quality (Department) has reviewed your permit application dated April 12, 2022, for the Towner Compressor Station located in McHenry County, North Dakota.

Enclosed is a copy of the Department's draft/proposed Title V Permit to Operate and statement of basis for the facility. Before making final determinations on the permit application, the Department provides for public comment by means of the enclosed public notice, to be immediately followed by a 45-day Environmental Protection Agency (EPA) review period. As indicated in the notice, the 30-day public comment period will begin August 24, 2022, and end September 23, 2022.

If any changes are subsequently made to the draft permit, then a review copy of the proposed permit reflecting those changes will be provided to EPA prior to the start of a 45-day EPA review period. The 45-day EPA review period will begin September 24, 2022, and end November 8, 2022.

All comments received will be considered in the final determination concerning issuance of the permit. The Department will take final action on the permit application following the public comment period and the EPA review period. You will be notified in writing of our final determination.

If you have any questions, please contact me at (701)328-1337 or email kmthorsteinson@nd.gov.

Sincerely,

Kari Thorsteinson  
Environmental Scientist  
Division of Air Quality

KMT:lc  
Enc:  
x/c/enc: Dan Fagnant, EPA/R8 (email - fagnant.daniel@epa.gov)  
Gail Fallon, EPA/R8 (email - fallon.gail@epa.gov)
NOTICE OF INTENTION TO ISSUE AN
AIR POLLUTION CONTROL
TITLE V PERMIT TO OPERATE

Take notice that the North Dakota Department of Environmental Quality (NDDEQ) proposes to issue a renewal Air Pollution Control Permit to Operate to Alliance Pipeline, L.P. for operation of the Towner Compressor Station in accordance with the ND Air Pollution Control Rules. The facility is located at 5792 Seventh Avenue NE, Towner in McHenry County. The facility compresses and moves natural gas to market via pipeline. The Alliance Pipeline, L.P. mailing address is 6385 Old Shady Oak Rd, Suite 150, Eden Prairie, MN 55344. There are no changes in emissions.

A thirty-day public comment period for the draft permit will begin August 24, 2022, and end September 23, 2022. Direct comments in writing to the NDDEQ, Division of Air Quality, 4201 Normandy Street, Bismarck, ND 58503-1324 or email AirQuality@nd.gov, Re: Public Comment Permit Number [AOP-28398 v5.0]. Please note that, to be considered, comments submitted by email must be sent to the email address listed; comments sent to any other email address will not be considered. Comments must be received by 11:59 p.m. central time on the last day of the public comment period to be considered in the final permit determination. A public hearing regarding issuance of the permit will be held if a significant degree of public interest exists as determined by the NDDEQ. Requests for a public hearing must be received in writing by the NDDEQ before the end of the public comment period.

The notice, draft permit, statement of basis and application are available for review at the NDDEQ address and at the Division of Air Quality website at https://deq.nd.gov/AQ/PublicCom.aspx. A copy of these documents may be obtained by writing to the Division of Air Quality or contacting Kari Thorsteinson at (701)328-1337 or emailing kmthorsteinson@nd.gov.

The NDDEQ will consider every request for reasonable accommodation to provide an accessible meeting facility or other accommodation for people with disabilities, language interpretation for people with limited English proficiency (LEP), and translations of written material necessary to access programs and information. To request accommodations, contact Jennifer Skjod, Acting Non-discrimination Coordinator at (701)328-5226 or jskjod@nd.gov. TTY users may use Relay North Dakota at 711 or 1-800-366-6888.

Dated this 15th day of August.

James L. Semerad
Director
Division of Air Quality
<table>
<thead>
<tr>
<th>County</th>
<th>Newspaper</th>
<th>Issue</th>
<th>Deadline</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adams</td>
<td>Hettinger, Adams County Record</td>
<td>Thursday</td>
<td>Monday 10 am</td>
<td>Daily papers - 3 days prior (weekdays)</td>
</tr>
<tr>
<td>Benson</td>
<td>Benson County Farmers Press</td>
<td>Thursday</td>
<td>Friday noon</td>
<td></td>
</tr>
<tr>
<td>Billings</td>
<td>Billings County Pioneer (Medora)</td>
<td>Thursday</td>
<td>Friday noon</td>
<td></td>
</tr>
<tr>
<td>Bottineau</td>
<td>Bottineau Courant</td>
<td>Tuesday</td>
<td>Thursday noon</td>
<td></td>
</tr>
<tr>
<td>Bowman</td>
<td>Bowman County Pioneer</td>
<td>Friday</td>
<td>Monday 10 am</td>
<td></td>
</tr>
<tr>
<td>Burke</td>
<td>Bowbells - Burke County Tribune</td>
<td>Wednesday</td>
<td>Monday 10 am</td>
<td></td>
</tr>
<tr>
<td>Burleigh</td>
<td>Bismarck Tribune</td>
<td>Wednesday</td>
<td>Monday 10 am</td>
<td></td>
</tr>
<tr>
<td>Cass</td>
<td>The Forum</td>
<td>Wednesday</td>
<td>Friday noon</td>
<td></td>
</tr>
<tr>
<td>Cavalier</td>
<td>Cavalier Co. Republican (Langdon)</td>
<td>Monday</td>
<td>Wednesday 5pm</td>
<td></td>
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<tr>
<td>Dickey</td>
<td>Elendale - Dickey Co. Leader</td>
<td>Thursday</td>
<td>Friday noon</td>
<td></td>
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<tr>
<td>Divide</td>
<td>Crosby, the Journal</td>
<td>Wednesday</td>
<td>Monday noon</td>
<td></td>
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<tr>
<td>Dunn</td>
<td>Dunn County Herald (Klicker)</td>
<td>Friday</td>
<td>Tuesday noon</td>
<td>no longer published (Beulah official County paper</td>
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<tr>
<td>Eddy</td>
<td>New Rockford Transcript</td>
<td>Monday</td>
<td>Tuesday 5pm</td>
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<td>Emmons</td>
<td>Emmons County Record (Linton)</td>
<td>Thursday</td>
<td>Friday noon</td>
<td></td>
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<tr>
<td>Foster</td>
<td>Foster Co. Independent (Carrington)</td>
<td>Monday</td>
<td>Tuesday noon</td>
<td></td>
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<tr>
<td>Golden Valley</td>
<td>Golden Valley New (Beach)</td>
<td>Thursday</td>
<td>Friday noon</td>
<td></td>
</tr>
<tr>
<td>Grand Forks</td>
<td>Grand Forks Herald</td>
<td>Wednesday</td>
<td></td>
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<tr>
<td>Grant</td>
<td>Grant Co. News (Elgin)</td>
<td>Thursday</td>
<td>Monday 10 am</td>
<td></td>
</tr>
<tr>
<td>Griggs</td>
<td>Griggs Co. Sentinel-Courier (Cooperstown)</td>
<td>Friday</td>
<td>Tuesday noon</td>
<td></td>
</tr>
<tr>
<td>Hettinger</td>
<td>The Herald (N. Eng.)</td>
<td>Thursday</td>
<td>Monday 10 am</td>
<td></td>
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<tr>
<td>Kidder</td>
<td>Steele Ozone - Press</td>
<td>Wednesday</td>
<td>Monday noon</td>
<td></td>
</tr>
<tr>
<td>LaMoure</td>
<td>LaMoure Chronicle</td>
<td>Wednesday</td>
<td>Monday noon</td>
<td></td>
</tr>
<tr>
<td>Logan</td>
<td>Napoleon Homestead</td>
<td>Wednesday</td>
<td>Monday noon</td>
<td></td>
</tr>
<tr>
<td>McHenry</td>
<td>Towner Mouse River Journal</td>
<td>Wednesday</td>
<td>Friday noon</td>
<td></td>
</tr>
<tr>
<td>McIntosh</td>
<td>Ashley Tribune</td>
<td>Wednesday</td>
<td>Friday noon</td>
<td></td>
</tr>
<tr>
<td>McKenzie</td>
<td>McKenzie County Farmer (Watford City)</td>
<td>Wednesday</td>
<td>Friday noon</td>
<td></td>
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<tr>
<td>McLean</td>
<td>McLean Co. Independent (Garrison)</td>
<td>Thursday</td>
<td>Monday 10 pm</td>
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<td>Merced</td>
<td>Beverly Beacon</td>
<td>Thursday</td>
<td>Monday 5pm</td>
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<tr>
<td>Morton</td>
<td>Mandan News</td>
<td>Friday</td>
<td>Friday noon</td>
<td></td>
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<td>Mountrail C. Promoter (Stanley)</td>
<td>Wednesday</td>
<td>Monday noon</td>
<td></td>
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<tr>
<td>Nelson</td>
<td>Lakota American</td>
<td>Thursday</td>
<td>Friday noon</td>
<td></td>
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<tr>
<td>Oliver</td>
<td>Center Republican</td>
<td>Thursday</td>
<td>Monday 5pm</td>
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<tr>
<td>Pembina</td>
<td>Cavalier Chronicle</td>
<td>Wednesday</td>
<td>Friday 3pm</td>
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<tr>
<td>Pierce</td>
<td>Pierce County Tribune (Rugby)</td>
<td>Saturday</td>
<td>Wednesday noon</td>
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<tr>
<td>Ramsey</td>
<td>Devils Lake Journal</td>
<td>T Th F</td>
<td>Daily papers - 3 days prior (weekdays)</td>
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<tr>
<td>Ransom</td>
<td>Ransom Co. Gazette (Liston)</td>
<td>Monday</td>
<td>Wednesday</td>
<td></td>
</tr>
<tr>
<td>Renville</td>
<td>Renville Co. Farmer (Mohall)</td>
<td>Wednesday</td>
<td>Friday 3pm</td>
<td></td>
</tr>
<tr>
<td>Richland</td>
<td>Wahpeton Daily News</td>
<td>Su T Th</td>
<td>Daily papers - 3 days prior (weekdays)</td>
<td></td>
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<tr>
<td>Rolette</td>
<td>Turtle Mountain Star (Rolla)</td>
<td>Monday</td>
<td>Thursday 10am</td>
<td></td>
</tr>
<tr>
<td>Sargent</td>
<td>Minot, The Teller</td>
<td>Friday</td>
<td>Thursday noon</td>
<td></td>
</tr>
<tr>
<td>Sheridan</td>
<td>McCusky Gazette</td>
<td>Thursday</td>
<td>Monday at 5</td>
<td></td>
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<tr>
<td>Sioux</td>
<td>Carrier Press</td>
<td>Thursday</td>
<td>Monday 10 am</td>
<td></td>
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<tr>
<td>Slope</td>
<td>The Herald (N Eng)</td>
<td>Thursday</td>
<td>Monday 10 am</td>
<td></td>
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<tr>
<td>Stark</td>
<td>The Dickinson Press</td>
<td>Wednesday</td>
<td>Friday noon</td>
<td></td>
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<tr>
<td>Steele</td>
<td>Steele Ozone - Press</td>
<td>Wednesday</td>
<td>Monday noon</td>
<td></td>
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<tr>
<td>Stutsman</td>
<td>Jamestown Sun</td>
<td>Wednesday</td>
<td></td>
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<tr>
<td>Towner</td>
<td>Towner Co. Record Herald (Cando)</td>
<td>Saturday</td>
<td>Wednesday</td>
<td></td>
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<tr>
<td>Traill</td>
<td>Traill Co. Tribune (Mayville)</td>
<td>Saturday</td>
<td>Wednesday noon</td>
<td></td>
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<tr>
<td>Welsh</td>
<td>Wash Co. Record (Grafton)</td>
<td>Wednesday</td>
<td>Tuesday 11am</td>
<td></td>
</tr>
<tr>
<td>Ward</td>
<td>Minot Daily News</td>
<td>MRWThFSa</td>
<td>Daily papers - 3 days prior (weekdays)</td>
<td></td>
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<tr>
<td>Wells</td>
<td>The Herald Press (Harvey)</td>
<td>Saturday</td>
<td>Wednesday noon</td>
<td></td>
</tr>
<tr>
<td>Williams</td>
<td>Williston Daily Herald</td>
<td>Su W F</td>
<td>Daily papers - 3 days prior (weekdays)</td>
<td></td>
</tr>
</tbody>
</table>

NDNA's Address:
North Dakota Newspaper Association
1435 Interstate Loop, Bismarck, ND 58503
701-223-6397, FAX 800-223-6185
email: info@ndna.com
AIR POLLUTION CONTROL
TITLE V PERMIT TO OPERATE

<table>
<thead>
<tr>
<th>Permittee:</th>
<th>Permit Number:</th>
</tr>
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<tbody>
<tr>
<td>Name:</td>
<td>AOP-28398 v5.0</td>
</tr>
<tr>
<td>Address:</td>
<td></td>
</tr>
<tr>
<td>6385 Old Shady Oak Road, Ste 150</td>
<td></td>
</tr>
<tr>
<td>Eden Prairie, MN 55344</td>
<td></td>
</tr>
<tr>
<td>Source Location:</td>
<td>Source Name:</td>
</tr>
<tr>
<td>NW¼, Sec. 15, T155N, R76W</td>
<td></td>
</tr>
<tr>
<td>5792 Seventh Avenue NE</td>
<td></td>
</tr>
<tr>
<td>Towner, ND 58788</td>
<td>Towner Compressor Station</td>
</tr>
<tr>
<td>McHenry County</td>
<td></td>
</tr>
<tr>
<td>Source Type:</td>
<td></td>
</tr>
<tr>
<td>Compressor Station (Transmission)</td>
<td></td>
</tr>
<tr>
<td>Expiration Date:</td>
<td>October 15, 2027</td>
</tr>
</tbody>
</table>

Pursuant to Chapter 23.1-06 of the North Dakota Century Code (NDCC), and the Air Pollution Control Rules of the State of North Dakota, Article 33.1-15 of the North Dakota Administrative Code (NDAC), and in reliance on statements and representations heretofore made by the permittee (i.e., owner) designated above, a Title V Permit to Operate is hereby issued authorizing such permittee to operate the emissions units at the location designated above. This Title V Permit to Operate is subject to all applicable rules and orders now or hereafter in effect of the North Dakota Department of Environmental Quality (Department) and to any conditions specified on the following pages. All conditions are enforceable by EPA and citizens under the Clean Air Act unless otherwise noted.

Renewal: TBD

James L. Semerad
Director
Division of Air Quality
Towner Compressor Station  
Title V Permit to Operate  
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<td>8. General Conditions</td>
<td>15</td>
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<tr>
<td>9. State Enforceable Only Conditions (not Federally enforceable)</td>
<td>21</td>
</tr>
</tbody>
</table>
1. **Emission Unit Identification:**

The emission units regulated by this permit are as follows:

<table>
<thead>
<tr>
<th>Emission Unit Description</th>
<th>Emission Unit (EU)</th>
<th>Emission Point (EP)</th>
<th>Air Pollution Control Equipment</th>
</tr>
</thead>
<tbody>
<tr>
<td>General Electric Model LM2500 DLE simple cycle combustion gas turbine with a nominal rating of at 31,400 bhp (206 x 10^6 Btu/hr LHV heat input) for the turbine/compressor unit (const. 2000) (GG)</td>
<td>1</td>
<td>1</td>
<td>Dry Low NOx^A</td>
</tr>
<tr>
<td>Two natural gas-fired process heaters (Parker T3600) with a nominal rating of 2.455 x 10^6 Btu/hr each</td>
<td>2A ^B &amp; 2B ^B</td>
<td>2</td>
<td>None</td>
</tr>
<tr>
<td>Cummins GTA28 (4SRB) natural gas-fired emergency generator engine with a nominal rating of 531 bhp (manuf. 1999) (ZZZZ)</td>
<td>3 ^C</td>
<td>3</td>
<td>None</td>
</tr>
<tr>
<td>Compressor seal vent</td>
<td>4 ^B</td>
<td>4</td>
<td>None</td>
</tr>
<tr>
<td>Compressor unit emergency blowdowns/gas purges</td>
<td>5 ^B</td>
<td>5</td>
<td>None</td>
</tr>
<tr>
<td>Facility-wide emergency blowdowns/gas purges</td>
<td>6 ^B</td>
<td>6</td>
<td>None</td>
</tr>
<tr>
<td>Fugitive Gaseous Emissions</td>
<td>FUG ^B</td>
<td>FUG</td>
<td>None</td>
</tr>
</tbody>
</table>

^A Dry low NOx technology reduces the formation of NOx via temperature control and is not subject to CAM per 40 CFR §64.1.

^B Insignificant or fugitive emission sources with no specific emission limit.

^C The potential to emit for an emergency stationary reciprocating internal combustion engine (RICE) is based on operating no more hours per year than is allowed by the applicable subpart (40 CFR 63, Subpart ZZZZ) for other than emergency situations. For engines to be considered emergency stationary RICE under the RICE rules, engine operations must comply with the operating hour limits as specified in the applicable subpart. There is no limit on the use of emergency stationary RICE in emergency situations [40 CFR 60, Subpart ZZZZ, §63.6640(f)].

2. **Applicable Standards, Restrictions and Miscellaneous Conditions:**

A. **Fuel Restrictions:**

The turbine (EU 1), process heaters (EUs 2A & 2B) and emergency generator (EU 3) are restricted to combusting only pipeline quality natural gas containing no more than 2 grains of sulfur per 100 standard cubic feet.

Applicable Requirements: Permit to Construct (PTC) ACP-18001 v1.0, ACP-17769 and NDAC 33.1-15-14-06.5.b(1)
B. **New Source Performance Standards (NSPS):** The permittee shall comply with all applicable requirements of the following NDAC 33.1-15-12-02 and 40 CFR 60 subparts in addition to complying with Subpart A - General Provisions.

1) Subpart GG—Standards of Performance for Stationary Gas Turbines (EU 1)

Applicable Requirements: NDAC 33.1-15-12-02, Subparts A & GG

C. **Maximum Achievable Control Technology (MACT):** The permittee shall comply with all applicable requirements of the following NDAC 33.1-15-22-03 and 40 CFR 63 subparts in addition to complying with Subpart A - General Provisions.

1) Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (EU 3). The North Dakota Department of Environmental Quality has not adopted the area source provisions of this subpart. Please send all documentation to EPA at the following address:

   U.S. EPA Region 8  
   1595 Wynkoop Street  
   Mail Code 8ENF-AT  
   Denver, CO 80202-1129

Applicable Requirements: 40 CFR 63, Subparts A & ZZZZ

D. **Like-Kind Engine/Turbine Replacement:** This permit allows the permittee to replace the existing engine/turbine with a like-kind engine/turbine. Replacement is subject to the following conditions.

1) The Department must be notified within 10 days after change-out of the engine/turbine.

2) The replacement engine/turbine shall operate in the same manner, provide no increase in throughput and have equal or less emissions than the engine/turbine it is replacing.

3) The date of manufacture of the replacement engine/turbine must be included in the notification. The facility must comply with any applicable federal standards (e.g. NSPS, NESHAP, MACT) triggered by the replacement.

4) The replacement engine/turbine is subject to the same state emission limits as the existing engine/turbine in addition to any NSPS or MACT emission limit that is applicable. Testing shall be conducted to confirm compliance with the emission limits within 180 days after start-up of the new turbine.
5) If EUI is modified or reconstructed, as defined in 40 CFR 60.2 and 60.15, the permittee shall comply with all applicable requirements of 40 CFR 60, Subpart KKKK.

Applicable Requirements: NDAC 33-15-12-02, Subpart KKKK and NDAC 33.1-15-14-06.5.b(1)

3. **Emission Unit Limits:**

<table>
<thead>
<tr>
<th>Emission Unit Description</th>
<th>EU</th>
<th>EP</th>
<th>Pollutant/Parameter</th>
<th>Emission Limit</th>
<th>NDAC Applicable Requirement</th>
</tr>
</thead>
<tbody>
<tr>
<td>GE combustion gas turbine</td>
<td>1</td>
<td>1</td>
<td>NOx</td>
<td>38.0 lb/hr (1-hr avg.)</td>
<td>Permit to Construct ACP-17769 v1.0</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>242 ppmvd A,B</td>
<td>33.1-15-12, Subpart GG</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>SO2</td>
<td>4.0 lb/hr (1-hr avg.)</td>
<td>ACP-18001 v1.0 &amp; ACP-17769 v1.0</td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td>150 ppmvd A</td>
<td>33.1-15-12, Subpart GG</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>CO</td>
<td>20.0 lb/hr (1-hr avg.)</td>
<td>ACP-18001 v1.0 &amp; ACP-17769 v1.0</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>Opacity</td>
<td>20% C</td>
<td>33.1-15-03-02</td>
</tr>
<tr>
<td>Two natural gas-fired process</td>
<td>2A &amp; 2B</td>
<td>2</td>
<td>Opacity</td>
<td>20% C</td>
<td>33.1-15-03-02</td>
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<tr>
<td>heaters</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Emergency generator engine</td>
<td>3</td>
<td>3</td>
<td>Opacity</td>
<td>20% C</td>
<td>33.1-15-03-02</td>
</tr>
</tbody>
</table>

A  Limit applies at 15% oxygen and ISO standard day conditions. ISO standard day conditions means 288 degrees Kelvin, 60% relative humidity and 101.3 kilopascals pressure per 40 CFR §60.331(g).

B  The 38.0 lb/hr limit for NOx from ACP-17769 v1.0 is more stringent than the requirements for 40 CFR 60, Subpart GG.

C  40% opacity is permissible for not more than one six-minute period per hour.
4. Monitoring Requirements and Conditions:

A. Requirements:

<table>
<thead>
<tr>
<th>Emission Unit Description</th>
<th>Pollutant/Parameter</th>
<th>Monitoring Requirement (Method)</th>
<th>Condition Number</th>
<th>NDAC Applicable Requirement</th>
</tr>
</thead>
<tbody>
<tr>
<td>GE combustion gas turbine (EP 1)</td>
<td>NO\textsubscript{x}</td>
<td>Emissions Test</td>
<td>4.B.1</td>
<td>33.1-15-14-06.5.a(3)(a)</td>
</tr>
<tr>
<td></td>
<td>SO\textsubscript{2}</td>
<td>Fuel Monitoring</td>
<td>4.B.3</td>
<td>33.1-15-12-02, Subpart GG</td>
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<td>CO</td>
<td>Emissions Test</td>
<td>4.B.1</td>
<td>33.1-15-14-06.5.a(3)(a)</td>
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<td>Recordkeeping</td>
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<tr>
<td>Two natural gas-fired process heaters (EP 2)</td>
<td>Opacity</td>
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<td>4.B.2</td>
<td>33.1-15-14-06.5.a(3)(a)</td>
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<tr>
<td>Emergency generator engine (EP 3)</td>
<td>Opacity</td>
<td>Recordkeeping</td>
<td>4.B.2</td>
<td>33.1-15-14-06.5.a(3)(a)</td>
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</tbody>
</table>

B. Monitoring Conditions:

1) The permittee shall conduct an emissions test to measure NO\textsubscript{x} and CO emissions according to the following schedule:

   a) Conduct annual testing, not to exceed 13 months between tests; or

   b) Conduct testing when changes are made to the turbine that may increase emission rates, whichever is more frequent.

   Test shall be conducted using EPA Reference Methods in 40 CFR 60, Appendix A, in accordance with the requirements of 40 CFR §60.335(b)(2).

2) For purposes of compliance monitoring, burning of fuels outlined in Condition 2.A shall be considered credible evidence of compliance with the opacity limit. However, results from tests conducted in accordance with the test methods in 40 CFR 50, 51, 60, 61, or 75 will take precedence over the burning of gaseous fuel as outlined in Condition 2.A for evidence of compliance or noncompliance with the opacity limit in the event of enforcement action.

3) The permittee shall monitor the sulfur content of the fuel being fired in the turbine (EU 1) as follows provided the gaseous fuel is demonstrated to meet the definition of natural gas in 40 CFR 60 Subpart GG, §60.331(u):
a) The gas quality characteristics in a current, valid purchase contract, tariff sheet or transportation contract for the gaseous fuel, specifying that the maximum total sulfur content of the fuel is 20.0 grains/100 scf or less; or

b) Representative fuel sampling data which shows that the sulfur content of the gaseous fuel does not exceed 20.0 grains/100 scf. At a minimum, the amount of fuel sampling data specified in Section 2.3.1.4 or 2.3.2.4 of Appendix D to 40 CFR 75 is required.

5. **Recordkeeping Requirements**:

A. The permittee shall maintain compliance monitoring records as outlined in the Monitoring Records table that include the following information.

1) The date, place (as defined in the permit) and time of sampling or measurement.
2) The date(s) testing was performed.
3) The company, entity, or person that performed the testing.
4) The testing techniques or methods used.
5) The results of such testing.
6) The operating conditions that existed at the time of sampling or measurement.

Applicable Requirement: NDAC 33.1-15-14-06.5.a(3)(b)[1]

<table>
<thead>
<tr>
<th>Emission Unit Description</th>
<th>Pollutant/Parameter</th>
<th>Compliance Monitoring Record</th>
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<tr>
<td>GE combustion gas turbine (EP 1)</td>
<td>NOₓ</td>
<td>Emissions Test Data</td>
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<td>Contract/Tariff Sheet or Fuel Analysis Data</td>
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<td></td>
<td>Opacity</td>
<td>Type of Fuel Usage</td>
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<tr>
<td>Two natural gas-fired process heaters (EP 2)</td>
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</tr>
<tr>
<td>Emergency generator engine (EP 3)</td>
<td>Opacity</td>
<td>Type of Fuel Usage</td>
</tr>
</tbody>
</table>

B. In addition to the requirements outlined in condition 4.A, recordkeeping for EU 1 shall be in accordance with NDAC 33.1-15-12-02, Subpart A (§60.7 Notification and Recordkeeping).
C. The permittee shall retain records of all required monitoring data and support information for a period of at least five years from the date of the monitoring sampling, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip-chart recordings/computer printouts of continuous monitoring instrumentation, and copies of all reports required by the permit.

Applicable Requirements: NDAC 33.1-15-12-02, Subpart A & NDAC 33.1-15-14-06.5.a(3)(b)[2]

6. Reporting:

A. Reporting for EU 1 shall be in accordance with NDAC 33.1-15-12-02, Subpart A (§60.7 Notification and record keeping and §60.19 General notification and reporting requirements).

Applicable Requirements: NDAC 33.1-15-12-02, Subparts A & GG

B. The permittee shall submit a semi-annual monitoring report for all monitoring records required under Condition 5 on forms supplied or approved by the Department. All instances of deviations from the permit must be identified in the report. A monitoring report shall be submitted within 45 days after June 30 and December 31 of each year. All required reports must be certified by a responsible official.

Applicable Requirements: NDAC 33.1-15-14-06.5.a(3)(c)[1] & [2]

C. The permittee shall submit a semi-annual monitoring report for all monitoring records required under Condition 5 in a format provided or approved by the Department. All instances of deviations from the permit must be identified in the report. A monitoring report shall be submitted within 45 days after June 30 and December 31 of each year.

Applicable Requirements: NDAC 33.1-15-14-06.5.a(3)(c)[1] and [2]

D. The permittee shall submit an annual compliance certification report in accordance with NDAC 33.1-15-14-06.5.c(5) within 45 days after December 31 of each year in a format provided or approved by the Department.

Applicable Requirement: NDAC 33.1-15-14-06.5.c(5)

E. For emission units where the method of compliance monitoring is demonstrated by an EPA Test Method or a portable analyzer test, the test report shall be submitted to the Department within 60 days after completion of the test.

Applicable Requirement: NDAC 33.1-15-14-06.5.a(6)(e)
F. The permittee shall submit an annual emission inventory report in a format provided or approved by the Department. This report shall be submitted by March 15 of each year. Insignificant units/activities listed in this permit do not need to be included in the report.

Applicable Requirements: NDAC 33.1-15-14-06.5.a(7) and NDAC 33.1-15-23-04

7. Facility Wide Operating Conditions:

A. Ambient Air Quality Standards:

1) Particulate and gases. The permittee shall not emit air contaminants in such a manner or amount that would violate the standards of ambient air quality listed in Table 1 of NDAC 33.1-15-02, external to buildings, to which the general public has access.

2) Radioactive substances. The permittee shall not release into the ambient air any radioactive substances exceeding the concentrations specified in NDAC 33.1-10.

3) Other air contaminants. The permittee shall not emit any other air contaminants in concentrations that would be injurious to human health or well-being or unreasonably interfere with the enjoyment of property or that would injure plant or animal life.

4) Disclaimer. Nothing in any other part or section of this permit may in any manner be construed as authorizing or legalizing the emission of air contaminants in such manner that would violate the standards in Paragraphs 1), 2) and 3) of this condition.

Applicable Requirements: NDAC 33.1-15-02-04 and 40 CFR §50.1(e)

B. Fugitive Emissions: The release of fugitive emissions shall comply with the applicable requirements in NDAC 33.1-15-17.

Applicable Requirement: NDAC 33.1-15-17

C. Open Burning: The permittee may not cause, conduct, or permit open burning of refuse, trade waste, or other combustible material, except as provided for in Section 33.1-15-04-02 and may not conduct, cause, or permit the conduct of a salvage operation by open burning. Any permissible open burning under NDAC 33.1-15-04-02 must comply with the requirements of that section.

Applicable Requirement: NDAC 33.1-15-04

D. Asbestos Renovation or Demolition: Any asbestos renovation or demolition at the facility shall comply with emission standard for asbestos in NDAC 33.1-15-13.

Applicable Requirement: NDAC 33.1-15-13-02
E. Requirements for Organic Compounds Gas Disposal:

1) Any organic compounds, gases and vapors which are generated as wastes as the result of storage, refining or processing operations and which contain hydrogen sulfide shall be incinerated, flared or treated in an equally effective manner before being released into the ambient air.

2) Each flare must be equipped and operated with an automatic ignitor or a continuous burning pilot.

Applicable Requirement: NDAC 33.1-15-07-02

F. Rotating Pumps and Compressors: All rotating pumps and compressors handling volatile organic compounds must be equipped and operated with properly maintained seals designed for their specific product service and operating conditions.

Applicable Requirement: NDAC 33.1-15-07-01.5

G. Shutdowns/Malfunction/Continuous Emission Monitoring System Failure:

1) Maintenance Shutdowns. In the case of shutdown of air pollution control equipment for necessary scheduled maintenance, the intent to shut down such equipment shall be reported to the Department at least 24 hours prior to the planned shutdown provided that the air contaminating source will be operated while the control equipment is not in service. Such prior notice shall include the following:

   a) Identification of the specific facility to be taken out of service as well as its location and permit number.

   b) The expected length of time that the air pollution control equipment will be out of service.

   c) The nature and estimated quantity of emissions of air pollutants likely to be emitted during the shutdown period.

   d) Measures, such as the use of off-shift labor and equipment, that will be taken to minimize the length of the shutdown period.

   e) The reasons that it would be impossible or impractical to shut down the source operation during the maintenance period.

   f) Nothing in this subsection shall in any manner be construed as authorizing or legalizing the emission of air contaminants in excess of the rate allowed by this article or a permit issued pursuant to this article.

2) Malfunctions.

a) When a malfunction in any installation occurs that can be expected to last longer than 24 hours and cause the emission of air contaminants in violation of this article or other applicable rules and regulations, the person responsible for such installation shall notify the Department of such malfunction as soon as possible during normal working hours. The notification must contain a statement giving all pertinent facts, including the estimated duration of the breakdown. The Department shall be notified when the condition causing the malfunction has been corrected.

b) Immediate notification to the Department is required for any malfunction that would threaten health or welfare or pose an imminent danger. During normal working hours the Department can be contacted at 701-328-5188. After hours the Department can be contacted through the 24-hour state radio emergency number 1-800-472-2121. If calling from out of state, the 24-hour number is 701-328-9921.

c) Unavoidable Malfunction. The owner or operator of a source who believes any excess emissions resulted from an unavoidable malfunction shall submit a written report to the Department which includes evidence that:

[1] The excess emissions were caused by a sudden, unavoidable breakdown of technology that was beyond the reasonable control of the owner or operator.

[2] The excess emissions could not have been avoided by better operation and maintenance, did not stem from an activity or event that could have been foreseen and avoided, or planned for.

[3] To the extent practicable, the source maintained and operated the air pollution control equipment and process equipment in a manner consistent with good practice for minimizing emissions, including minimizing any bypass emissions.

[4] Any necessary repairs were made as quickly as practicable, using off-shift labor and overtime as needed and possible.

[5] All practicable steps were taken to minimize the potential impact of the excess emissions on ambient air quality.

[6] The excess emissions are not part of a recurring pattern that may have been caused by inadequate operation or maintenance, or inadequate design of the malfunctioning equipment.

The report shall be submitted within 30 days of the end of the calendar quarter in which the malfunction occurred or within 30 days of a written request by the Department, whichever is sooner.
The burden of proof is on the owner or operator of the source to provide sufficient information to demonstrate that an unavoidable equipment malfunction occurred. The Department may elect not to pursue enforcement action after considering whether excess emissions resulted from an unavoidable equipment malfunction. The Department will evaluate, on a case-by-case basis, the information submitted by the owner or operator to determine whether to pursue enforcement action.

**Applicable Requirement:** NDAC 33.1-15-01-13.2

3) **Continuous Emission Monitoring System Failures.** When a failure of a continuous emission monitoring system occurs, an alternative method for measuring or estimating emissions must be undertaken as soon as possible. The owner or operator of a source that uses an alternative method shall have the burden of demonstrating that the method is accurate. Timely repair of the emission monitoring system must be made. The provisions of this subsection do not apply to sources that are subject to monitoring requirements in Chapter 33.1-15-21 (40 CFR 75, Acid Rain Program).

**Applicable Requirement:** NDAC 33.1-15-01-13.3

H. **Noncompliance Due to an Emergency:** The permittee may seek to establish that noncompliance with a technology-based emission limitation under this permit was due to an emergency. To do so, the permittee shall demonstrate the affirmative defense of emergency through properly signed, contemporaneous operating logs, or other relevant evidence that:

1) An emergency occurred, and that the permittee can identify the cause(s) of the emergency;

2) The permitted facility was at the time being properly operated;

3) During the period of the emergency the permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards, or other requirements in this permit; and

4) The permittee submitted notice of the emergency to the Department within one working day of the time when emission limitations were exceeded longer than 24-hours due to the emergency. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken. Those emergencies not reported within one working day, as well as those that were, will be included in the semi-annual report.

In any enforcement proceeding, the permittee seeking to establish the occurrence of an emergency has the burden of proof.

Technology-based emission limits are those established on the basis of emission reductions achievable with various control measures or process changes (e.g., a New Source Performance Standard) rather than those established to attain a health-based air quality standard.
An “emergency” means any situation arising from sudden and reasonably unforeseeable events beyond the control of this source, including acts of God, which requires immediate corrective action to restore normal operation, and that causes this source to exceed a technology-based emission limitation under this permit, due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include noncompliance to the extent caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.

Applicable Requirement: NDAC 33.1-15-06.5.g

I. Air Pollution from Internal Combustion Engines: The permittee shall comply with all applicable requirements of NDAC 33.1-15-08-01 – Internal Combustion Engine Emissions Restricted.

Applicable Requirement: NDAC 33.1-15-08-01

J. Prohibition of Air Pollution:

1) The permittee shall not permit or cause air pollution, as defined in NDAC 33.1-15-01-04.

2) Nothing in any other part of this permit or any other regulation relating to air pollution shall in any manner be construed as authorizing or legalizing the creation or maintenance of air pollution.

Applicable Requirement: NDAC 33.1-15-01-15

K. Performance Tests:

1) The Department may reasonably require the permittee to make or have made tests, at a reasonable time or interval, to determine the emission of air contaminants from any source, for the purpose of determining whether the permittee is in violation of any standard or to satisfy other requirements of NDCC 23.1-06. All tests shall be made, and the results calculated in accordance with test procedures approved or specified by the Department including the North Dakota Department of Environmental Quality Emission Testing Guideline. All tests shall be conducted by reputable, qualified personnel. The Department shall be given a copy of the test results in writing and signed by the person responsible for the tests.

2) The Department may conduct tests of emissions of air contaminants from any source. Upon request of the Department, the permittee shall provide necessary and adequate access into stacks or ducts and such other safe and proper sampling and testing facilities, exclusive of instruments and sensing devices, as may be necessary for proper determination of the emission of air contaminants.

Applicable Requirement: NDAC 33.1-15-01-12
3) Except for sources subject to 40 CFR 63, the permittee shall notify the Department by submitting a Proposed Test Plan, or its equivalent, at least 30 calendar days in advance of any tests of emissions of air contaminants required by the Department. The permittee shall notify the Department at least 60 calendar days in advance of any performance testing required under 40 CFR 63, unless otherwise specified by the subpart. If the permittee is unable to conduct the performance test on the scheduled date, the permittee shall notify the Department as soon as practicable when conditions warrant and shall coordinate a new test date with the Department.

Failure to give the proper notification may prevent the Department from observing the test. If the Department is unable to observe the test because of improper notification, the test results may be rejected.


L. **Pesticide Use and Disposal**: Any use of a pesticide or disposal of surplus pesticides and empty pesticide containers shall comply with the requirements in NDAC 33.1-15-10.

Applicable Requirements: NDAC 33.1-15-10-01 and NDAC 33.1-15-10-02

M. **Air Pollution Emergency Episodes**: When an air pollution emergency episode is declared by the Department, the permittee shall comply with the requirements in NDAC 33.1-15-11.


N. **Stratospheric Ozone Protection**: The permittee shall comply with any applicable standards for recycling and emissions reduction pursuant to 40 CFR 82, Subpart F, except as provided for MVACs in Subpart B:

1) Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to Section 82.156.

2) Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to Section 82.158.

3) Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to Section 82.161.

4) Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to Section 82.156.

Applicable Requirement: 40 CFR 82
O. **Chemical Accident Prevention**: The permittee shall comply with all applicable requirements of Chemical Accident Prevention pursuant to 40 CFR 68. The permittee shall comply with the requirements of this part no later than the latest of the following dates:

1) Three years after the date on which a regulated substance is first listed under this part; or

2) The date on which a regulated substance is first present above a threshold quantity in a process.

Applicable Requirement: 40 CFR 68

P. **Air Pollution Control Equipment**: The permittee shall maintain and operate air pollution control equipment in a manner consistent with good air pollution control practice for minimizing emissions. The manufacturer’s recommended Operations and Maintenance (O&M) procedures, or a site-specific O&M procedure developed from the manufacturer’s recommended O&M procedures, shall be followed to assure proper operation and maintenance of the equipment. The permittee shall have the O&M procedures available onsite and provide the Department with a copy when requested.

Applicable Requirement: NDAC 33.1-15-14-06.5.b(1)

Q. **Prevention of Significant Deterioration of Air Quality** (40 CFR 52.21 as incorporated by NDAC Chapter 33.1-15-15): If this facility is classified as a major stationary source under the Prevention of Significant Deterioration of Air Quality (PSD) rules, a Permit to Construct must be obtained from the Department for any project which meets the definition of a “major modification” under 40 CFR 52.21(b)(2).

If this facility is classified as a major stationary source under the PSD rules and the permittee elects to use the method specified in 40 CFR 52.21(b)(41)(ii)(a) through (e) for calculating the projected actual emissions of a proposed project, then the permittee shall comply with all applicable requirements of 40 CFR 52.21(r)(6).

Applicable Requirement: NDAC 33.1-15-15-01.2

8. **General Conditions**:

A. **Annual Fee Payment**: The permittee shall pay an annual fee, for administering and monitoring compliance, which is determined by the actual annual emissions of regulated contaminants from the previous calendar year. The Department will send a notice, identifying the amount of the annual permit fee, to the permittee of each affected installation. The fee is due within 60 days following the date of such notice. Any source that qualifies as a “small business” may petition the Department to reduce or exempt any fee required under this section. Failure to pay the fee in a timely manner or submit a certification for exemption may cause this Department to initiate action to revoke the permit.

Applicable Requirements: NDAC 33.1-15-14-06.5.a(7) and NDAC 33.1-15-23-04
B. **Permit Renewal and Expiration:** This permit shall be effective from the date of its issuance for a fixed period of five years. The permittee’s right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least six months, but no more than 18 months, prior to the date of permit expiration. The Department shall approve or disapprove the renewal application within 60 days of receipt. Unless the Department requests additional information or otherwise notifies the applicant of incompleteness, the application shall be deemed complete. For timely and complete renewal applications for which the Department has failed to issue or deny the renewal permit before the expiration date of the previous permit, all terms and conditions of the permit, including any permit shield previously granted shall remain in effect until the renewal permit has been issued or denied. The application for renewal shall include the current permit number, description of any permit revisions and off-permit changes that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term.

Applicable Requirements: NDAC 33.1-15-14-06.4 and NDAC 33.1-15-14-06.6

C. **Transfer of Ownership or Operation:** This permit may not be transferred except by procedures allowed in Chapter 33.1-15-14 and is to be returned to the Department upon the destruction or change of ownership of the source unit(s), or upon expiration, suspension or revocation of this permit. A change in ownership or operational control of a source is treated as an administrative permit amendment if no other change in the permit is necessary and provided that a written agreement containing a specific date for transfer of permit responsibility, coverage, and liability between the current and new permittee has been submitted to the Department.

Applicable Requirement: NDAC 33.1-15-14-06.6.d

D. **Property Rights:** This permit does not convey any property rights of any sort, or any exclusive privilege.

Applicable Requirement: NDAC 33.1-15-14-06.5.a(6)(d)

E. **Submissions:**

1) Reports, test data, monitoring data, notifications, and requests for renewal shall be submitted to the Department using a format provided or approved by the Department. Physical submittals shall be submitted to:

North Dakota Department of Environmental Quality
Division of Air Quality
4201 Normandy Street, 2nd Floor
Bismarck, ND 58503-1324

2) Any application form, report or compliance certification submitted shall be certified as being true, accurate, and complete by a responsible official.

Applicable Requirement: NDAC 33.1-15-14-06.4.d
F. **Right of Entry:** Any duly authorized officer, employee or agent of the North Dakota Department of Environmental Quality may enter and inspect any property, premise or place listed on this permit or where records are kept concerning this permit at any reasonable time for the purpose of ascertaining the state of compliance with this permit and the North Dakota Air Pollution Control Rules. The Department may conduct tests and take samples of air contaminants, fuel, processing material, and other materials which affect or may affect emissions of air contaminants from any source. The Department shall have the right to access and copy any records required by the Department’s rules and to inspect monitoring equipment located on the premises.

Applicable Requirements: NDAC 33.1-15-14-06.5.c(2) and NDAC 33.1-15-01-06

G. **Compliance:** The permittee must comply with all conditions of this permit. Any noncompliance with a federally-enforceable permit condition constitutes a violation of the Federal Clean Air Act. Any noncompliance with any State enforceable condition of this permit constitutes a violation of NDCC Chapter 23.1-06 and NDAC 33.1-15. Violation of any condition of this permit is grounds for enforcement action, for permit termination, revocation and reissuance or modification, or for denial of a permit renewal application. Noncompliance may also be grounds for assessment of penalties under the NDCC 23.1-06. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

Applicable Requirements: NDAC 33.1-15-14-06.5.a(6)(a) and NDAC 33.1-15-14-06.5.a(6)(b)

H. **Duty to Provide Information:** The permittee shall furnish to the Department, within a reasonable time, any information that the Department may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit, or to determine compliance with the permit. This includes instances where an alteration, repair, expansion, or change in method of operation of the source occurs. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to keep by this permit, or for information claimed to be confidential, the permittee may furnish such recourse directly to the Department along with a claim of confidentiality. The permittee, upon becoming aware that any relevant facts were omitted, or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information. Items that warrant supplemental information submittal include, but are not limited to, changes in the ambient air boundary and changes in parameters associated with emission points (i.e., stack parameters). The permittee shall also provide additional information as necessary to address any requirements that become applicable to the source after the date a complete renewal application was submitted but prior to release of a draft permit.

Applicable Requirements: NDAC 33.1-15-14-06.5.a(6)(e), NDAC 33.1-15-14-06.6.b(3) and NDAC 33.1-15-14-06.4.b

I. **Reopening for Cause:** The Department will reopen and revise this permit as necessary to remedy deficiencies in the following circumstances:

1) Additional applicable requirements under the Federal Clean Air Act become applicable to the permittee with a remaining permit term of three or more years. Such a reopening shall be completed no later than 18 months after promulgation of the applicable requirement.
No such reopening is required if the effective date of the requirement is later than the expiration date of this permit.

2) The Department or the United States Environmental Protection Agency determines that this permit contains a material mistake or inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit.

3) The Department or the United States Environmental Protection Agency determines that the permit must be revised or revoked to assure compliance with the applicable requirements.

4) Reopenings shall not be initiated before a notice of intent to reopen is provided to the permittee by the Department at least 30 days in advance of the date that this permit is to be reopened, except that the Department may provide a shorter time period in the case of an emergency. Proceedings to reopen and issue this permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of this permit for which cause to reopen exists. Such reopening shall be made as expeditiously as practicable.

Applicable Requirement: NDAC 33.1-15-14-06.6.f

J. Permit Changes: The permit may be modified, revoked, reopened, and reissued or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition.

Applicable Requirement: NDAC 33.1-15-14-06.5.a(6)(c)

K. Off-Permit Changes: A permit revision is not required for changes that are not addressed or prohibited by this permit, provided the following conditions are met:

1) No such change may violate any term or condition of this permit.

2) Each change must comply with all applicable requirements.

3) Changes under this provision may not include changes or activities subject to any requirement under Title IV or that are modifications under any provision of Title I of the Federal Clean Air Act.

4) A Permit to Construct under NDAC 33.1-15-14-02 has been issued, if required.

5) Before the permit change is made, the permittee must provide written notice to both the Department and Air Program (8P-AR), Office of Partnerships & Regulatory Assistance, US EPA Region 8, 1595 Wynkoop Street, Denver, CO 80202-1129, except for changes that qualify as insignificant activities in Section 33.1-15-14-06. This notice shall describe each change, the date of the change, any change in emissions, pollutants emitted, and any applicable requirement that would apply as a result.

6) The permittee shall record all changes that result in emissions of any regulated air pollutant subject to any applicable requirement not otherwise regulated under this permit, and the emissions resulting from those changes. The record shall reside at the permittee’s facility.
Applicable Requirement: NDAC 33.1-15-14-06.6.b(3)

L. **Administrative Permit Amendments**: This permit may be revised through an administrative permit amendment, if the revision to this permit accomplishes one of the following:

1) Corrects typographical errors.

2) Identifies a change in the name, address or phone number of any person identified in this permit or provides a similar minor administrative change at the source.

3) Requires more frequent monitoring or reporting by the permittee.

4) Allows for a change in ownership or operational control of the source where the Department determines that no other change in the permit is necessary, provided that a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new permittee has been submitted to the Department.

5) Incorporates into the Title V permit the requirements from a Permit to Construct when the review was substantially equivalent to Title V requirements for permit issuance, renewal, reopenings, revisions and permit review by the United States Environmental Protection Agency and affected state review, that would be applicable to the change if it were subject to review as a permit modification and compliance requirements substantially equivalent to Title V requirements for permit content were contained in the Permit to Construct.

6) Incorporates any other type of change which the Administrator of the United States Environmental Protection Agency has approved as being an administrative permit amendment as part of the Department's approved Title V operating permit program.

Applicable Requirement: NDAC 33.1-15-14-06.6.d

M. **Minor Permit Modification**: This permit may be revised by a minor permit modification, if the proposed permit modification meets the following requirements:

1) Does not violate any applicable requirement.

2) Does not involve significant changes to existing monitoring, reporting, or recordkeeping requirements in this permit.

3) Does not require or change a case-by-case determination of an emission limitation or other standard, or a source-specific determination for temporary sources of ambient impacts, or a visibility or increment analysis.

4) Does not seek to establish or change a permit term or condition for which there is no corresponding underlying applicable requirement and that the source has assumed to avoid an applicable requirement to which the source would otherwise be subject. Such terms and conditions include a federally enforceable emissions cap assumed to avoid classification as a modification under any provision of Title I of the Federal Clean Air Act; and
alternative emissions limit approved pursuant to regulations promulgated under Section 112(i)(5) of the Federal Clean Air Act.


6) Is not required to be processed as a significant modification.

Applicable Requirement: NDAC 33.1-15-14-06.6.e(1)

N. Significant Modifications:

1) Significant modification procedures shall be used for applications requesting permit modifications that do not qualify as minor permit modifications or as administrative amendments. Every significant change in existing monitoring permit terms or conditions and every relaxation of reporting or recordkeeping permit terms or conditions shall be considered significant. Nothing therein shall be construed to preclude the permittee from making changes consistent with this subsection that would render existing permit compliance terms and conditions irrelevant.

2) Significant permit modifications shall meet all Title V requirements, including those for applications, public participation, review by affected states, and review by the United States Environmental Protection Agency, as they apply to permit issuance and permit renewal. The Department shall complete review of significant permit modifications within nine months after receipt of a complete application.

Applicable Requirement: NDAC 33.1-15-14-06.6.e(3)

O. Operational Flexibility: The permittee is allowed to make a limited class of changes within the permitted facility that contravene the specific terms of this permit without applying for a permit revision, provided the changes do not exceed the emissions allowable under this permit, are not Title I modifications and a Permit to Construct is not required. This class of changes does not include changes that would violate applicable requirements; or changes to federally-enforceable permit terms or conditions that are monitoring, recordkeeping, reporting, or compliance certification requirements.

The permittee is required to send a notice to both the Department and Air Program (8P-AR), Office of Partnerships & Regulatory Assistance, US EPA Region 8, 1595 Wynkoop Street, Denver, CO 80202-1129, at least seven days in advance of any change made under this provision. The notice must describe the change, when it will occur and any change in emissions, and identify any permit terms or conditions made inapplicable as a result of the change. The permittee shall attach each notice to its copy of this permit. Any permit shield provided in this permit does not apply to changes made under this provision.

Applicable Requirement: NDAC 33.1-15-14-06.6.b(2)
P. Relationship to Other Requirements: Nothing in this permit shall alter or affect the following:

1) The provisions of Section 303 of the Federal Clean Air Act (emergency orders), including the authority of the administrator of the United States Environmental Protection Agency under that section.

2) The liability of an owner or operator of a source for any violation of applicable requirements prior to or at the time of permit issuance.

3) The ability of the United States Environmental Protection Agency to obtain information from a source pursuant to Section 114 of the Federal Clean Air Act.

4) Nothing in this permit shall relieve the permittee of the requirement to obtain a Permit to Construct.

Applicable Requirements: NDAC 33.1-15-14-06.3 and NDAC 33.1-15-14-06.5.f(3)(a), (b) and (d)

Q. Severability Clause: The provisions of this permit are severable, and if any provision of this permit, or the application of any provision of this permit to any circumstance, is held invalid, the application of such provision to other circumstances, and the remainder of this permit, shall not be affected thereby.

Applicable Requirement: NDAC 33.1-15-14-06.5.a(5)

R. Circumvention: The permittee shall not cause or permit the installation or use of any device of any means which conceals or dilutes an emission of air contaminants which would otherwise violate this permit.

Applicable Requirement: NDAC 33.1-15-01-08

9. State Enforceable Only Conditions (not Federally enforceable):

A. General Odor Restriction: The permittee shall not discharge into the ambient air any objectionable odorous air contaminant which exceeds the limits established in NDAC 33.1-15-16.

Applicable Requirement: NDAC 33.1-15-16

B. Hydrogen Sulfide Restriction: The permittee shall not discharge into the ambient air hydrogen sulfide (H$_2$S) in concentrations that would be objectionable on land owned or leased by the complainant or in areas normally accessed by the general public. For the purpose of complaint resolution, two samples with concentrations greater than 0.05 parts per million (50 parts per billion) sampled at least 15 minutes apart within a two-hour period and measured in accordance with Section 33.1-15-16-04 constitute a violation.

Applicable Requirement: NDAC 33.1-15-16-04
Alliance Pipeline, L.P.
Towner Compressor Station
Title V Permit to Operate No. AOP-28398 v5.0
(formerly T5-O02002)

Statement of Basis
(5/19/22)

Facility Background: The Alliance Pipeline, L.P. Towner Compressor Station is one of three compressor stations that move natural gas along a 36-inch pipeline traversing the state from the north central to the southeast region. The facility consists of a nominally rated 31,400 bhp General Electric Model LM2500 DLE simple cycle combustion gas turbine/compressor unit, two boilers nominally rated at $2.455 \times 10^6$ Btu/hr each, and a 531 bhp engine-driven emergency electrical generator, a compressor seal vent, compressor unit and facility-wide emergency blowdowns and fugitive gaseous emissions. The compressor unit recompresses pipeline quality natural gas to pipeline pressure. All emission units are natural gas-fired and annual operation normally approaches 8,760 hours. The facility is located near the town of Towner in McHenry County.

Permit to Construct (PTC) 99006 (ACP-18001 v1.0) was issued to Alliance Pipeline on January 14, 1999, for construction of the facility. Title V Permit to Operate No. T5-O02002 (AOP-28398 v1.0) was initially issued October 15, 2002, and amended in 2003 and 2004 to address fuel sulfur monitoring and portable analyzer testing. T5-O02002 Renewal No. 1 (AOP-28398 v2.0) was issued October 30, 2007. The permit allowed replacement of the existing turbine and engine due to failure or other maintenance requirements with another identical turbine or engine and specifies certain conditions to be followed. T5-O02002 Renewal No. 2 (AOP-28397 v3.0) was issued January 24, 2013. The renewal incorporated 40 CFR 63, Subpart ZZZZ requirements for the emergency generator and engine revised turbine testing requirements based on past test results.

On January 21, 2016, the Department issued Permit to Construct No. PTC15074 (ACP-17769 v1.0) to increase the NOx emission rate. The initial NOx emission rate was based on NSPS GG’s calculation for NOx emission rates for EGU turbines, the turbine at Towner is not an EGU and was thus not subject to the previous established limits. The correct NSPS GG limits were added in the permit along with a more stringent state lb/hr limit for NOx. On June 13, 2016, the Department received a permit renewal application dated June 9, 2016, from Alliance Pipeline, L.P. for their Title V Permit to Operate No. AOP-28398 v4.0 (T5-O02002). The application requested incorporation of PTC15074 (ACP-17769 v1.0), which increased the NOx limits on the turbine. Renewal 3 (v4.0) was issued on October 31, 2017.

Current Action: On April 12, 2022, the Department received a timely permit renewal application dated April 12, 2022, from Alliance Pipeline, L.P. for their North Dakota Air Pollution Control Title V Permit to Operate No. AOP-28398 (T5-O02002). The application requested adding existing fugitive/blowdown emission on the permit, which have been existing; emissions PTE was also updated. Other changes in the draft renewal permit are administrative in nature.

The Department proposes to issue Title V Permit to Operate No. AOP-28398 v5.0, after the required 30-day public comment period and subsequent EPA 45-day review period. This statement of basis summarizes the relevant information considered during this renewal of the Title V permit. The legal basis for each permit condition is stated in the draft permit under the heading of “Applicable Requirement.”
Applicable Programs/As-Needed Topics:

1. **Title V.** The facility holds a Title V permit to operate because potential annual NOx emissions are greater than 100 tons based on permit limits. Potential NOx emissions based on tested emission rates approach 100 tons per year. The facility is a minor/area source of hazardous air pollutant (HAP) emissions.

2. **New Source Performance Standards (NSPS).** The following NDAC 33.1-15-12-03 and 40 CFR 60 subparts apply to the facility.

   Subpart A, General Provisions, applies to all source units to which another NSPS subpart applies.

   Subpart GG, Standards of Performance for Stationary Gas Turbines, applies to Emission Unit 1, the G.E. turbine, because it was constructed after October 3, 1977 (const. in 2000), and it has a heat input at peak load equal to or greater than 10 million Btu per hour (actual is nominally 80 million Btu per hour). Since the Title V permit allows replacement of the existing turbine due to failure/maintenance with another identical turbine, NSPS Subpart KKKK will apply if a future replacement turbine meets the requirements of “reconstructed” under that subpart. If Subpart KKKK becomes applicable to the facility’s turbine, then Subpart GG will no longer apply.

3. **National Emission Standards for Hazardous Air Pollutants (NESHAP).** No NDAC 33.1-15-13 and 40 CFR 61 subparts apply to the facility, with the following possible exception of NDAC 33.1-15-13-02 (40 CFR 61, Subpart M, National Emission Standard for Asbestos), which may apply during facility modifications involving asbestos.

4. **Maximum Available Control Technology (MACT).** The following NDAC 33.1-15-22-03 and 40 CFR 63 subparts apply to the facility, which is an area source of HAP emissions.

   Subpart A, General Provisions, applies to all source units to which another MACT subpart applies.

   Subpart ZZZZ National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (EU 3). The Department has not adopted the area source provisions this subpart; all required reports and documentation must be submitted to EPA Region 8.

5. **Acid Rain.** 40 CFR 72 through 78 do not apply since the facility is not a commercial electric utility plant that sells power to the grid.

6. **Prevention of Significant Deterioration (PSD).** The facility is not a major source under 40 CFR 52 because it does not have the potential to emit more than 250 tons of any air contaminant during normal operations.

7. **BACT.** BACT does not apply since the facility is not a major source under PSD.

8. **Gap Filling.** Although the permit does contain gap filling for testing, monitoring or recordkeeping not otherwise required by rule, this draft renewal permit does not contain revisions to previously permitted gap filling. Gap filling is generally identified by the applicable requirement NDAC 33.1-15-14-06.5.a(3)(a).
9. **Streamlining Decisions.** Not applicable because no streamlining was involved. Although the state fuel restrictions are more stringent than the NSPS, Subpart GG fuel restrictions, Alliance Pipeline, L.P. has requested to maintain the sulfur limit requirements as they are written for the GE combustion gas turbine (EU 1/EP 1).

10. **Compliance Assurance Monitoring (CAM).** CAM does not apply because there is no add-on air pollution control equipment installed to achieve compliance with the emission limits.

11. **Permit Shield.** Permit shield does not apply because the permit to operate does not contain a permit shield.

12. **New Conditions/Limits.** Emission Limits from PTC15074 (ACP-17769 v1.0) and Subpart GG were clarified. Public comment and EPA review were previously accomplished for the PTC in support of the changes. Specific changes are addressed below in the Permit Changes by Section in this Draft.

13. **40 CFR 98 - Mandatory Greenhouse Gas Reporting.** This rule requires sources above certain emission thresholds to calculate, monitor and report greenhouse gas emissions. According to the definition of "applicable requirement" in 40 CFR 70.2, neither Subpart 98 nor Clean Air Act Section 307(d)(1)(V), the CAA authority under which Subpart 98 was promulgated, are listed as applicable requirements for the purpose of Title V permitting. Although the rule is not an applicable requirement under 40 CFR 70, the source is not relieved from the requirement to comply with the rule separately from compliance with their Part 70 operating permit. It is the responsibility of each source to determine applicability to the subpart and to comply, if necessary.

Permit Changes in this Draft Renewal:

Note: Administrative changes were made to some sections to update to current North Dakota (ND) format and to correct errors. Since the last renewal, the Division of Air Quality which was under the North Dakota Department of Health has been moved to the newly created North Dakota Department of Environmental Quality. References to the Department of Health have been updated to the Department of Environmental Quality. As part of this transition, the North Dakota Administrative Code (NDAC) and North Dakota Century Code citations have been updated; note that for NDAC the only change is 33- to 33.1-. These changes may not be specifically addressed below.

Cover: Format and dates were updated. Permit number has been updated to the new number system required by the Department’s transition to CERIS-ND. All references to a specific Permit to Construct (PTC) have had the permit numbers updated to the CERIS-ND Permit number. No changes to the permits have occurred. The Department feels that using the CERIS-ND permit numbers is more useful as the company and the public will see those numbers in the open records CERIS-ND portal, CERIS-ND does retain the original permit numbers, but they are not as readily visible to the public.

Table of Contents: Page numbers were updated.
The Conditions have been updated to new standards; several items have been grouped together under new Condition titles.

1. **Emission Unit Identification**: Added simple cycle to the turbine’s description (EU 1) and changed to const. in 2000. The two natural gas-fired boilers were listed under the same emission unit and emission point, while they do share a common stack (EP 2), the emission unit IDs have been broken up to 2A and 2B to better represent these units. Fugitive emissions from existing but not previously listed emission units have been added (EUs 4 through 6 and FUG). Footnotes were updated and footnote A was added to designate those units which are insignificant or fugitive and/or have no specific emission limits or requirements.

2. **Applicable Standards, Restrictions and Miscellaneous Conditions**: The previous Conditions of Restrictions and Miscellaneous Conditions (Section 2) and Applicable Standards (Section 3) have been merged into this one condition. The conditions were updated with standard text.

3. **Emission Unit Limits** (previously Condition 3): The NOx and SO2 emission limits have been separated out to better highlight the NDAC Applicable Requirement; no change to the limits have occurred. The table and the footnotes were updated with standard text regarding 40 CFR 60, Subpart GG and opacity and to highlight that the 38.0 lb/hr limit from PTC15074 (ACP-17769 v1.0) is more stringent than the requirements of NSPS GG.

4. **Monitoring Requirements and Conditions** (previously Condition 5): The table was administratively updated. Under the monitoring conditions (4.B.1), citation to GG testing method has been added to highlight those requirements.

5. **Recordkeeping Requirements** (previously Condition 6): The cross referencing to permit conditions have been administratively updated.

6. **Reporting** (previously Condition 7): The cross referencing to permit conditions have been administratively updated. Administratively revised some text to reflect current ND standard reporting operating conditions.

7. **Facility Wide Operating Conditions** (previously Condition 8): Administratively revised some text to reflect current ND facility wide operating conditions.

8. **General Conditions** (previously Condition 9): Administratively revised some text to reflect current ND general conditions.

9. **State Enforceable Only Conditions (not Federally enforceable)** (previously Condition 10): Administratively revised some text to reflect current ND hydrogen sulfide restriction.

**Comments/Recommendations**: It is recommended that Title V Permit to Operate AOP-28398 v5.0 (T5-022002, Renewal No. 4, Revision No. 0) be processed and considered for issuance following a 30-day public comment period and a subsequent 45-day EPA review period.