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**FACT SHEET**

**Great Plains Synfuels Plant  
Dakota Gasification Company  
Beulah, North Dakota  
EPA Site Identification Number: NDD000690594  
North American Industry Classification System Code: 325311**

**DESCRIPTION OF PERMIT**

The North Dakota Department of Environmental Quality (NDDEQ) has drafted a permit for renewal to allow storage of certain hazardous wastes and for corrective action from past releases. The permit is being made available for comment and review by public notice.

**FACILITY DESCRIPTION**

The Great Plains Synfuels Plant (GPSP), operated by Dakota Gasification Company (DGC), is a coal conversion plant located seven miles northwest of Beulah, North Dakota. The plant transforms lignite coal into substitute natural gas and marketable by-products including ammonium sulfate fertilizer, anhydrous ammonia, phenol, tar oil, naphtha, urea, and carbon dioxide. This process generates hazardous waste regulated under the North Dakota Hazardous Waste Management Rules including spent catalysts, spent solvents, laboratory wastes, paint related materials, toxic wastes, discarded/off-specification commercial chemical products, and spill cleanup debris. The maximum storage capacity for hazardous waste at the facility is 230-55-gallon drums for liquid waste and 115 cubic yards for solid waste at any one time.

The GPSP currently stores these hazardous wastes in hazardous waste management units prior to shipping off-site for treatment or disposal and conducts corrective action under the current state-issued hazardous waste storage permit. The current permit will remain in effect and enforceable, in accordance with the requirements of Section 33.1-24-06-02 of the North Dakota Administrative Code (NDAC), until a new permit is issued.

**CONDITIONS**

All conditions of the draft permit are based on rules in NDAC Chapters 33.1-24-01 through 33.1-24-07, and the permit application. The rules establish the State requirement for obtaining a permit and are based on the Hazardous Waste Management Act, North Dakota Century Code 23.1-20.3. The facility must be operated as specified in the latest revision of the permit application and the conditions of the permit.

**PUBLIC NOTICE**

Section 33.1-24-07-06 NDAC requires a forty-five (45) day public comment period for each draft permit. The public comment period for the GPSP draft permit will begin on May 18, 2026, and end on July 2, 2026. The notice will be published in the official county newspaper. A public notice will also be broadcast over local radio and television stations. The draft permit and other background materials will be made available for public review during the comment period. Locations of these documents will be published in the Notice.