1. **FACILITY NAME** – Waste Recovery Services (WRS)

2. **State/EPA ID#** - NDD982591794

3. **ADDRESS AND LOCATION** -
   905 E Highway 10
   Belfield, ND 58622-0910

4. **REFINERY CONTACT** – Kevin Uttech, Manager/Chief Chemist
   PHONE: (701) 575-8520
   FAX: (701) 575-8109
   E-MAIL: wasterecovery@ndsupernet.com

5. **STATE/TRIBE CONTACT** - Derek Hall
   PHONE: (701) 328-5166
   FAX: (701) 328-5200
   E-MAIL: dahall@nd.gov

6. **LEAD AGENCY** - North Dakota Department of Health, Division of Waste Management

7. **SETTING AND OPERATIONS HISTORY**
   The Waste Recovery Services, Inc.'s Belfield, ND waste management facility is located in Stark County in the city of Belfield on ND Highway 10, approximately 2050 feet east of US highway 85. The facility is located in a district zoned for light industrial operations and has been in business since 1990. Waste Recovery Services is intended to have two main functions. The first function is to process acceptable waste materials for beneficial reuse as a fuel supplement. The second is to store various waste materials that fall outside the fuel supplement program for various reasons. This waste is stored until the accumulation of a complete load that is destined for the same treatment, storage, and disposal (TSD) facility.

8. **REGULATORY INSTRUMENT (PERMIT/ORDER)**
   INSTRUMENT: Hazardous waste storage (containers/containment building) permit.
   ISSUED BY: NDDoH
   DATE: Permit renewed July 9, 2018.

9. **REGULATED UNITS**
   There is one RCRA-regulated hazardous waste management area onsite. Building #1 is used to store hazardous wastes, and Building #2 is used to store non-hazardous wastes only.

10. **WASTE GENERATION/TREATMENT/DISPOSAL PRACTICES**
    Waste materials that are received at the Belfield facility are hazardous characteristic wastes (D codes), hazardous wastes from nonspecific sources (F codes), hazardous wastes from specific sources (K codes), discarded commercial chemical products,
off-specification species, container residues and spill residues of acute hazardous waste (P codes), discarded commercial chemical products, off-specification species, container residues and spill residues of toxic wastes (U codes), and non-hazardous waste materials. Every shipment of waste into the facility is sampled and analytically analyzed onsite to ensure the material is within the specifications stated by the generator.

In the treatment/blending process of the waste material brought to the facility, the site also generates its own waste streams. These waste streams are in addition to any incoming waste material. The sources of the facility waste streams are debris removed from the material during the treatment/blending process, water that has separated from the various waste material that cannot be introduced into the fuel supplement process, water generated from cleaning the interior surfaces of tankers and tanks, consolidation of compatible waste materials, and the new waste stream from the beneficial reuse blending program.

All waste material is eventually destined for transportation to another TSD facility since WRS does not dispose of any material onsite. The waste material is profiled into and analyzed in accordance with the secondary TSD facility’s permit or operating requirements. In most cases, WRS wastes are profiled into a disposal facility far in advance prior to receipt of the material at the Belfield facility.

11. **POTENTIAL FOR RELEASES**
   Working within containment systems, WRS has not had or foresees any releases of hazardous waste into the environment.

12. **CORRECTIVE ACTION STATUS AND STABILIZATION ACTIVITIES**
   None

13. **COMMUNITY INVOLVEMENT**
   Public notices were advertised in local papers and on radio during the permit public comment period.